

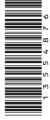




SMV

Frequency Inverter

Operating instructions EN



Lenze

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All information given in this documentation has been carefully selected and tested for compliance with the hardware and software described. Nevertheless, discrepancies cannot be ruled out. We do not accept any responsibility nor liability for damages that may occur. Any necessary corrections will be implemented in subsequent editions.

This document printed in the United States.

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For further assistance, please visit our SMV Support Portal: https://lenze.yonyx.com/y/portal/

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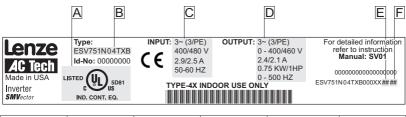
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About These Instructions

This documentation applies to the SMV frequency inverter and contains important technical data regarding the installation, operation, and commissioning of the inverter.

These instructions are only valid for SMV frequency inverters with software revision 4.23 or higher for version 4.23 software, the drive nameplate illustrated below would show "42" in the "F" location.

Please read these instructions in their entirety before commissioning the drive.



Α	В	С	D	E	F
Certifications	Туре	Input Ratings	Output Ratings	Hardware Version	Software Version

Scope of delivery	Important
1 SMV Inverter with EPM installed (see Section 4.4) 1 Operating Instructions manual	After receipt of the delivery, check immediately whether the items delivered match the accompanying papers. Lenze Americas Corporation does not accept any liability for deficiencies claimed subsequently. Claim: Visible transport damage immediately to the forwarder. Visible deficiencies/incompleteness immediately to your Lenze Americas representative

Related Documents

The documentation listed herein contains information relevant to the operation of the SMVector frequency inverter. To obtain the latest documentation, visit the Technical Library at www.Lenze.com.

Document #	Description
CMVINS01	SMVector Communications Module Installation Instruction
CMVMB401	SMVector ModBus RTU over RS485 Communications Reference Guide
CMVLC401	SMVector Lecom Communications Reference Guide
CMVCAN01	SMVector CANopen Communications Reference Guide
CMVDVN01	SMVector DeviceNet Communications Reference Guide
CMVETH01	SMVector EtherNet/IP Communications Reference Guide
CMVPFB01	SMVector PROFIBUS Communications Reference Guide
ALSV01	SMVector Additional I/O Module Installation and Operation Manual
DBV01	SMVector Dynamic Braking
PTV01A	SMVector Potentiometer Install Instructions
RKV01	SMVector ESVZXK1 Remote Keypad
RKVU01	SMVector ESVZXH0 Remote Keypad (for NEMA 1 15-60HP (11-45kW) Drives)



1 Safety Information

General

Some parts of Lenze Americas Corporation controllers can be electrically live and some surfaces can be hot. Non-authorized removal of the required cover, inappropriate use, and incorrect installation or operation creates the risk of severe injury to personnel and/or damage to equipment.

All operations concerning transport, installation, and commissioning as well as maintenance must be carried out by qualified, skilled personnel who are familiar with the installation, assembly, commissioning, and operation of variable frequency drives and the application for which it is being used.

Installation

Ensure proper handling and avoid excessive mechanical stress. Do not bend any components and do not change any insulation distances during transport, handling, installation or maintenance. Do not touch any electronic components or contacts. This drive contains electrostatically sensitive components, which can easily be damaged by inappropriate handling. Static control precautions must be adhered to during installation, testing, servicing and repairing of this drive and associated options. Component damage may result if proper procedures are not followed.

To ensure proper operation, do not install the drive where it is subjected to adverse environmental conditions such as combustible, oily, or hazardous vapors; corrosive chemicals; excessive dust, moisture or vibration; direct sunlight or extreme temperatures.

This drive has been tested by Underwriters Laboratory (UL) and is UL Listed in compliance with the UL508C Safety Standard. This drive must be installed and configured in accordance with both national and international standards. Local codes and regulations take precedence over recommendations provided in this and other Lenze Americas Corporation documentation.

The SMVector drive is considered a component for integration into a machine or process. It is neither a machine nor a device ready for use in accordance with European directives (reference machinery directive and electromagnetic compatibility directive). It is the responsibility of the end user to ensure that the machine meets the applicable standards.

Electrical Connection

When working on live drive controllers, applicable national safety regulations must be observed. The electrical installation must be carried out according to the appropriate regulations (e.g. cable cross-sections, fuses, protective earth [PE] connection). While this document does make recommendations in regards to these items, national and local codes must be adhered to.

The documentation contains information about installation in compliance with EMC (shielding, grounding, filters and cables). These notes must also be observed for CE-marked controllers. The manufacturer of the system or machine is responsible for compliance with the required limit values demanded by EMC legislation.

Application

The drive must not be used as a safety device for machines where there is a risk of personal injury or material damage. Emergency Stops, over-speed protection, acceleration and deceleration limits, etc must be made by other devices to ensure operation under all conditions.

The drive does feature many protection devices that work to protect the drive and the driven equipment by generating a fault and shutting the drive and motor down. Mains power variances can also result in shutdown of the drive. When the fault condition disappears or is cleared, the drive can be configured to automatically restart, it is the responsibility of the user, OEM and/or integrator to ensure that the drive is configured for safe operation.



Explosion Proof Applications

Explosion proof motors that are not rated for inverter use lose their certification when used for variable speed. Due to the many areas of liability that may be encountered when dealing with these applications, the following statement of policy applies:

Lenze Americas Corporation inverter products are sold with no warranty of fitness for a particular purpose or warranty of suitability for use with explosion proof motors. Lenze Americas Corporation accepts no responsibility for any direct, incidental or consequential loss, cost or damage that may arise through the use of AC inverter products in these applications. The purchaser expressly agrees to assume all risk of any loss, cost or damage that may arise from such application.

Operation

Systems including controllers must be equipped with additional monitoring and protection devices according to the corresponding standards (e.g. technical equipment, regulations for prevention of accidents, etc.). The controller may be adapted to your application as described in this documentation.



DANGER!

- After the controller has been disconnected from the supply voltage, live components and power
 connection must not be touched immediately, since capacitors could be charged. Please observe
 the corresponding notes on the controller.
- · Close all protective covers and doors prior to and during operation.
- · Do not cycle input power to the controller more than once every two minutes.
- For SMVector models that are equipped with a Disconnect Switch (11th character in model number is L or M), the Disconnect Switch is intended as a motor service disconnect and does not provide branch circuit protection to the inverter or motor. When servicing the motor, it is necessary to wait 3 minutes after turning this switch to the off position before working on motor power wiring as the inverter stores electrical power. To service the inverter, it is necessary to remove mains ahead of the drive and wait 3 minutes.

Safety Notifications

All safety information given in these Operating Instructions includes a visual icon, a bold signal word and a description.



Signal Word! (characterizes the severity of the danger)
NOTE (describes the danger and informs on how to proceed)

Icon	Signal Word	Meaning	Consequences if ignored
A	DANGER!	Warns of hazardous electrical voltage.	Death or severe injuries.
<u> </u>	WARNING!	Warns of potential, very hazardous situations.	Risk of severe injury to personnel and/or damage to equipment.
<u> </u>	WARNING! Hot Surface	Warns of hot surface and risk of burns. Labels may be on or inside the equipment to alert people that surfaces may reach dangerous temperatures.	Risk of severe injury to personnel.
STOP	STOP!	Warns of potential damage to material and equipment.	Damage to the controller/drive or its environment.
i	NOTE	Designates a general, useful note.	None. If observed, then using the control- ler/drive system is made easier.



Harmonics Notification in accordance with EN 61000-3-2, EN 61000-3-12:

Operation in public supply networks (Limitation of harmonic currents i.a.w. EN 61000-3-2, Electromagnetic Compatibility (EMC) Limits). Limits for harmonic current emissions (equipment input current up to 16A/phase).

Directive	Total Power connected to Mains (public supply)	Additional Measures Required for Compliance ⁽²⁾				
	< 0.5kW	with mains choke				
EN 61000-3-2	0.5 1kW	with active filter				
	> 1kW	complies without additional measures				
EN 61000-3-12	16 75amp	Additional measures are required for compliance with the standard				

- (1) For compliance with EMC regulations, the permissable cable lengths may change.
- (2) The additional measures described only ensure that the controller meets the requirements of the EN 61000-3-2. The machine/system manufacturer is responsible for the machine's compliance with the regulations.

Safety Information in accordance with EN 61800-5-1:



DANGER! - Risk of Electric Shock

Capacitors retain charge for approximately 180 seconds after power is removed. Disconnect incoming power and wait at least 3 minutes before touching the drive.

DANGER! - Risque de choc électrique

Les condensateurs restent sous charge pendant environ 180 secondes après une coupure de courant. Couper l'alimentation et patienter pendant au moins 3 minutes avant de toucher l'entraînement.

WARNING!



- This product can cause a d.c. current in the PE conductor. Where a residual currentoperated (RCD) or monitoring (RCM) device is used for protection in case of direct or
 indirect contact, only an RCD or RCM Type B is allowed on the supply side of this product.
- Leakage Current may exceed 3.5mA AC. The minimum size of the PE conductor shall comply with local safety regulations for high leakage current equipment.
- In a domestic environment, this product may cause radio interference in which case supplementary mitigation measures may be required.



Safety Information in accordance with UL:

Note for UL approved system with integrated controllers: UL warnings are notes which apply to UL systems. The documentation contains special information about UL.



- Integral solid state protection does not provide branch circuit protection. Branch circuit protection
 must be provided in accordance with the National Electrical Code and any additional local codes. The
 use of fuses or circuit breakers is the only approved means for branch circuit protection.
- When protected by CC and T Class Fuses, suitable for use on a circuit capable of delivering not more than 200.000 rms symmetrical amperes, at the maximum voltage rating marked on the drive.
- Additionally suitable when protected by a circuit breaker having an interrupting rating not less than 200,000 rms symmetrical amperes, at the maximum voltage rating marked on the drive. (Excludes ESV113xx2T, ESV153xx2T, ESV113xx4T, ESV153xx4T, ESV183xx4T, ESV223xx4T, ESV303xx4T, ESV113xx6T. ESV153xx6T. ESV183xx6T. ESV223xx6T. and ESV303xx6T).
- Use minimum 75°C copper wire only, except for control circuits.
- . For control circuits, use wiring suitable for NEC Class 1 circuits only.
- Torque Requirements (in accordance with UL) are listed in section 3.2.1, Power Connections and in 3.2.3, Control terminals
- Shall be installed in a pollution degree 2 macro-environment.
- NEMA 1 (IP31) models shall be installed in a pollution degree 2 macro-environment.
- All models are suitable for installation in a compartment handling Conditioned Air (i.e., plenum rated).



WARNING!

The opening of branch-circuit protective device may be an indication that a fault has been interrupted. To reduce the risk of fire or electric shock, current carrying parts and other components of the controller should be examined and replaced if damaged.



AVERTISSEMENT!

Le déclenchement du dispositif de protection du circuit de dérivation peut être dû à une coupure qui résulte d'un courant de défaut. Pour limiter le risque d'incendie ou de choc électrique, examiner les pièces porteuses de courant et les autres éléments du contrôleur et les remplacer s'ils sont endommagés. En cas de grillage de l'élément traverse par le courant dans un relais de surcharge, le relais tout entier doit être remplacé.



NOTE

Control and communications terminals provide reinforced insulation (i.e. considered SELV or PELV, providing protection in case of direct contact) when the drive is connected to a power system rated up to 300VAC between phase to ground (PE) and the applied voltage on Terminals 16 and 17 is less than 150VAC between phase to ground. Otherwise, control and communications terminals provide basic insulation.



2 Technical Data

2.1 Standards and Application Conditions

Conformity	CE	Low Voltage (2006/95/EC) & EMC (2004/108/EC) Directives					
Approvals	UL508C	Underwriters Laboratories -Power Conversion Equipment					
Input voltage phase imbalance	≤ 2%	≤ 2%					
Supported Power Systems	TT TN	For central grounded systems, operation is permitted without restrictions. For corner grounded 400/500V systems, operation is possible but reinforced insulation to control circuits is compromised.					
Humidity	≤ 95% non-condens	sing					
	Transport	-25 +70°C					
Temperature range	Storage	-20 +70°C					
	Operation	-10 +55°C (with 2.5%/°C current derating above +40°C)					
Installation height	0 - 4000m a.m.s.l.	(with 5%/1000 m current derating above 1000m a.m.s.l.)					
Vibration resistance	acceleration resistant up to 1.0g						
Earth leakage current	> 3.5 mA to PE						
Max Permissable Cable Length (1)	<= 4.0 Hp (3.0 kW)	30 meters shielded, 60 meters un-shielded					
wax remissable Gable Length	=> 5.0 Hp (3.7 kW)	50 meters shielded, 100 meters un-shielded.					
	IP31/NEMA 1	IP65/NEMA 4X					
Enclosure	NEMA 1 and NEMA 4X model enclosures are plenum rated in accordance with UL 508C and are suitable for installation in a compartment handling conditioned air.						
Protection measures against		s, over voltage, under voltage, motor stalling, over temperature % of FLA), short circuit (SCCR=200kA at rated voltage)					
	< 0.5kW	with mains choke					
Compliance with EN 61000-3-2 Requirements (2)	0.5 1kW	with active filter					
	> 1kW	without additional measures					
Compliance with EN 61000-3-12 Requirements ⁽²⁾	16 75amp	Additional measures required for compliance with EN 61000-3-12					

Operation in public supply networks (Limitation of harmonic currents i.a.w. EN 61000-3-2, Electromagnetic Compatibility (EMC) Limits). Limits for harmonic current emissions (equipment input current up to 16A/phase).

- (1) The stated cable lengths are permissible at default carrier frequencies (refer to parameter P166).
- (2) The additional measures described only ensure that the controller meets the requirements of the EN 61000-3-2. The machine/system manufacturer is responsible for the machine's compliance with the regulations.



2.2 SMV Type Number Designation

The table herein describes the Type numbering designation for the SMVector Inverter models.

	ESV	152	NO	2	T	Х	В	
Electrical Products in the SMVector Series]					
Power Rating in kW:								
251 = 0.25kW (0.33HP)	113 = 11.0	(W (15HP)						
371 = 0.37kW (0.5HP)	153 = 15.0	(W (20HP)						
751 = 0.75kW (1HP)	183 = 18.5k	(W (25HP)						
112 = 1.1kW (1.5HP)	223 = 22.0	(W (30HP)						
152 = 1.5kW (2HP)	303 = 30.0	(W (40HP)						
222 = 2.2kW (3HP)	373 = 37.5k	(W (50HP)						
302 = 3.0kW (4HP)	453 = 45.0	(W (60HP)						
402 = 4.0kW (5HP)								
552 = 5.5kW (7.5HP)								
752 = 7.5kW (10HP)								
Installed I/O & Communication Module(s):			_					
C_ = CANopen (Available all models)	The "_" blar	nk can be:						
D_ = DeviceNet (Available all models)	0 = Standar	d Keypad						
E_ = Ethernet/IP, (Available all models)								
R_ = RS-485 / ModBus /Lecom (Avail all models)								
P_ = ProfiBus-DP (Available all models)								
N_ = No Communications installed								
Input Voltage:								
1 = 120 VAC (doubler output) or 240 VAC								
2 = 240 VAC								
4 = 400/480 VAC								
6 = 600 VAC								
Input Phase:								
S = Single Phase Input only								
Y = Single or Three Phase Input								
T = Three Phase Input only								
Input Line Filter								
F = Integral EMC Filter								
L = Integral EMC Filter and Integrated Disconnect Switch (NEMA 4X/IP65 Models only)								
M = Integrated Disconnect Switch (NEMA 4X/IP65 Models only)								
X = No EMC Filter/ No Disconnect Switch								
Enclosure:								
B = NEMA 1/IP31; Indoor only								
C = NEMA 4X/IP65; Indoor only; Convection cooled								
D = NEMA 4X/IP65; Indoor only; Fan cooled								
E = NEMA 4X/IP65; Indoor/Outdoor; Convection cod	oled							
F = NEMA 4X/IP65; Indoor/Outdoor; Fan cooled								



NOTE

Prior to installation make sure the enclosure is suitable for the end-use environment

Variables that influence enclosure suitability include (but are not limited to) temperature, airborne contaminates, chemical concentration, mechanical stress and duration of exposure (sunlight, wind, precipitation).



2.3 Ratings

120V / 240VAC Models

Mains = 120V Single Phase (1/N/PE) (90132V), 240V Single Phase (2/PE) (170264V); 4862Hz										
Туре	Power		Mains Current		Output Current		Heat Loss (Watts)		atts)	
	Нр	kW	120V A	240V A	Cont (I _n)	Max I %	N1/IP31	N4X/IP65 No filter	N4X/IP65 W/ filter	
ESV2511S	0.33	0.25	6.8	3.4	1.7	200	24			
ESV3711S	0.5	0.37	9.2	4.6	2.4	200	32	32		
ESV7511S	1	0.75	16.6	8.3	4.2	200	52	41		
ESV1121S	1.5	1.1	20	10.0	6.0	200	74	74		

NOTES:

Output Current: The Output Current Maximum (%) is a percentage of the Output Current Continuous Amps (In) rating and is adjustable in parameter P171.

240VAC Models

Mains = 240V Single Phase (2/PE) (170264V); 4862Hz										
Type	Po	wer	Mains Current	Output	Output Current		Heat Loss (Watts)			
	Hp kW		240V A	Cont (I _n) A	Max I %	N1/IP31	N4X/IP65 No filter	N4X/IP65 W/ filter		
ESV2512S	0.33	0.25	3.4	1.7	200	20				
ESV3712S	0.5 0.37		5.1	2.4	200			30		
ESV7512S	1	0.75	8.8	4.2	200			42		
ESV1122S	1.5	1.1	12.0	6.0	200			63		
ESV1522S	2 1.5		13.3	7.0	200			73		
ESV2222S 3 2.2		17.1	9.6	200			97			

240V Single Phase (2/PE) (170264V), 240V Three Phase (3/PE) (170264V); 4862Hz										
Туре	Po	Power		Mains Current		Output Current		Heat Loss (Watts)		
	Нр	kW	1~ (2/PE) A	3~ (3/PE) A	Cont (I _n) A	Max I %	N1/IP31	N4X/IP65 No filter	N4X/IP65 W/ filter	
ESV3712Y	0.5	0.37	5.1	2.9	2.4	200	27	26		
ESV7512Y	1	0.75	8.8	5.0	4.2	200	41	38		
ESV1122Y	1.5	1.1	12.0	6.9	6.0	200	64	59		
ESV1522Y	2	1.5	13.3	8.1	7.0	200	75	69		
ESV2222Y	3	2.2	17.1	10.8	9.6	200	103	93		

240V Three Phase (3/PE) (170264V); 4862Hz										
Pov	wer	Mains Current	Output	Current	Heat Loss (Watts)					
Hp kW		240V A	Cont (I _n) Max I A %		N1/IP31	N4X/IP65 No filter	N4X/IP65 W/ filter			
	Pov	Power	Power Mains Current 240V	Power Mains Current Output	Power Mains Current Output Current 240V Cont (I,) Max I	Power Mains Current Output Current Heat	Power Mains Current Output Current Heat Loss (War 240V Cont (I _n) Max I N1/IP31 N4X/IP65			



ESV1122T	1.5	1.1	6.9	6	200	64		
ESV1522T	2	1.5	8.1	7	200	75		
ESV2222T	3	2.2	10.8	9.6	200	103		
ESV4022T	5	4.0	18.6	16.5	200	154	139	
ESV5522T	7.5	5.5	26	23	200	225	167	
ESV7522T	10	7.5	33	29	200	274	242	
ESV1132T	15	11	48	42	180	485	468	
ESV1532T	20	15	59	54	180	614	591	

NOTES:

Output Current: The Output Current Maximum (%) is a percentage of the Output Current Continuous Amps (In) rating and is adjustable in parameter P171.

400...480VAC Models

400 4	80V Thre	ee Phase	(3/PE) (400V: 34	104	40V),	(480	V: 34	·0528V);	4862Hz		
Туре	Po	wer	Mains	Current	0	utput	Curre	ent	Heat Loss (Watts)			
	Нр	kW	400V A	480V A		t (I _n)		ax I %	N1/IP31	N4X/IP65 No filter	N4X/IP65 W/ filter	
					400V	480V	400V	480V				
ESV3714T	0.5	0.37	1.7	1.5	1.3	1.1	175	200	23	21	25	
ESV7514T	1	0.75	2.9	2.5	2.4	2.1	175	200	37	33	37	
ESV1124T	1.5	1.1	4.2	3.6	3.5	3.0	175	200	48	42	46	
ESV1524T	2	1.5	4.7	4.1	4.0	3.5	175	200	57	50	54	
ESV2224T	3	2.2	6.1	5.4	5.5	4.8	175	200	87	78	82	
ESV3024T	4	3.0	8.3	7.0	7.6	6.3	175	200			95	
ESV4024T	5	4.0	10.6	9.3	9.4	8.2	175	200	128	103	111	
ESV5524T	7.5	5.5	14.2	12.4	12.6	11.0	175	200	178	157	165	
ESV7524T	10	7.5	18.1	15.8	16.1	14.0	175	200	208	190	198	
ESV1134T	15	11	27	24	24	21	155	180	418	388	398	
ESV1534T	20	15	35	31	31	27	155	180	493	449	459	
ESV1834T	25	18.5	44	38	39	34	155	180	645	589	600	
ESV2234T	30	22	52	45	46	40	155	180	709	637	647	
ESV3034T	40	30	68	59	60	52	155	180	1020			
ESV3734T	50	37.5	85	74	75	65	155	180	1275			
ESV4534T	60	45	100	87	88	77	155	180	1530			

NOTES

Output Current: The Output Current Maximum (%) is a percentage of the Output Current Continuous Amps (In) rating and is adjustable in parameter P171.

For 400...480 VAC models, the output current maximum (%) in the 400V column is used when P107=0

For 400...480 VAC models, the output current maximum (%) in the 480V column is used when P107 = 1



600VAC Models

	(300V Thr	ee Phase (3/PE)	(42566	0V); 486	2Hz		
Туре	Po	wer	Mains Current	Outpu	t Current	He	at Loss (Wa	atts)
	Нр	kW	А	Cont (I _n)	Max I %	N1/IP31	N4X/IP65 No filter	N4X/IP65 W/ filter
ESV7516T	1	0.75	2	1.7	200	37	31	
ESV1526T	2	1.5	3.2	2.7	200	51	43	
ESV2226T	3	2.2	4.4	3.9	200	68	57	
ESV4026T	5	4	6.8	6.1	200	101	67	
ESV5526T	7.5	5.5	10.2	9	200	148	116	
ESV7526T	10	7.5	12.4	11	200	172	152	
ESV1136T	15	11	19.7	17	180	380	356	
ESV1536T	20	15	25	22	180	463	431	
ESV1836T	25	18.5	31	27	180	560	519	
ESV2236T	30	22	36	32	180	640	592	
ESV3036T	40	30	47	41	180	930		
ESV3736T	50	37.5	59	52	180	1163		
ESV4536T	60	45	71	62	180	1395		

NOTES:

Output Current: The Output Current Maximum (%) is a percentage of the Output Current Continuous Amps (In) rating and is adjustable in parameter P171.



STOP!

- For installations above 1000m a.m.s.l., derate I_n by 5% per 1000m, do not exceed 4000m a.m.s.l.
- Operation above 40°C, derate I by 2.5% per °C, do not exceed 55°C.

Output Current (In) derating for Carrier Frequency (P166) for NEMA 1 (IP31) Models:

- If P166=2 (8 kHz), derate I to 92% of drive rating
- If P166=3 (10 kHz), derate I to 84% of drive rating

Output Current (In) derating for Carrier Frequency (P166) for NEMA 4X (IP65) Models:

- If P166=1 (6 kHz), derate I to 92% of drive rating
- If P166=2 (8 kHz), derate I to 84% of drive rating
- If P166=3 (10 kHz), derate I to 76% of drive rating



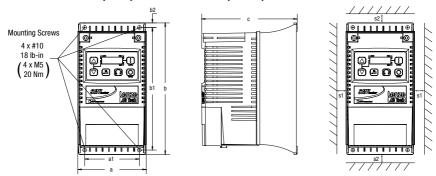
3.1 Dimensions and Mounting



WARNING!

Drives must not be installed where subjected to adverse environmental conditions such as: combustible, oily, or hazardous vapors; corrosive chemicals; excessive dust, moisture or vibration; direct sunlight or extreme temperatures. For proper installation drives must be mounted upright in a vertical fashon on a vertical plane.

3.1.1 NEMA 1 (IP31) Models ≤ 30HP (22kW)



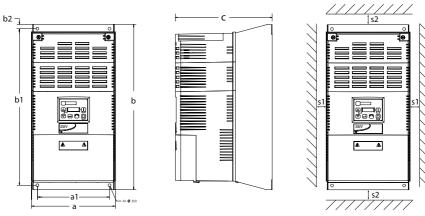
	Туре	a in (mm)	a1 in (mm)	b in (mm)	b1 in (mm)	b2 in (mm)	c in (mm)	s1 in (mm)	s2 in (mm)	m lb (kg)
G1	ESV251~~~~B; ESV371~~~~B ESV751~~~~B	3.90 (99)	3.12 (79)	7.48 (190)	7.00 (178)	0.24 (6)	4.35 (111)	0.6 (15)	2.0 (50)	2.0 (0.9)
G2	ESV112~~~~B; ESV152~~~~B ESV222~~~~B	3.90 (99)	3.12 (79)	7.52 (191)	7.00 (178)	0.26 (7)	5.45 (138)	0.6 (15)	2.0 (50)	2.8 (1.3)
G3	ESV402~~~~B	3.90 (99)	3.12 (79)	7.52 (191)	7.00 (178)	0.30 (8)	5.80 (147)	0.6 (15)	2.0 (50)	3.2 (1.5)
H1	ESV552~~~~B; ESV752~~~~B	5.12 (130)	4.25 (108)	9.83 (250)	9.30 (236)	0.26 (7)	6.30 (160)	0.6 (15)	2.0 (50)	6.0 (2.0)
J1	ESV113~~~~B; ESV153~~~~B ESV183~~~~B; ESV223~~~~B	6.92 (176)	5.75 (146)	12.50 (318)	11.88 (302)	0.31 (8)	8.09 (205)	0.6 (15)	2.0 (50)	13.55 (6.15)

Conduit Hole Dimensions	Туре	N in (mm)	P in (mm)	P1 in (mm)	Q in (mm)	S in (mm)
0 0	G1	1.84 (47)	1.93 (49)	.70 (18)	1.00 (25)	.88 (22)
P1 S S	G2	1.84 (47)	3.03 (77)	.70 (18)	1.00 (25)	.88 (22)
	G3	1.84 (47)	3.38 (86)	.70 (18)	1.00 (25)	.88 (22)
	H1	2.46 (62)	3.55 (90)	.13 (3)	1.38 (35)	1.13 (29)
P	""	2.40 (02)	3.33 (30)	.13 (3)	1.30 (33)	.88 (22)
	J1	3.32 (84)	4.62 (117)	.73 (19)	1.40 (36)	1.31 (33)
<u>•</u> N →	31	3.32 (04)	4.02 (117)	.73 (13)	1.40 (30)	.88 (22)



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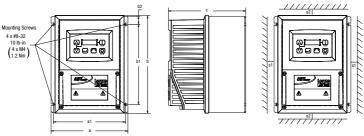
3.1.2 NEMA 1 (IP31) Models > 30HP (22kW)



	Туре	a in (mm)	a1 in (mm)	b in (mm)	b1 in (mm)	b2 in (mm)	c in (mm)	s1 in (mm)	s2 in (mm)	m lb (kg)
K1	ESV303~~4~~B; ESV303~~6~~B	8.72 (221)	7.50 (190)	14.19 (360)	13.30 (338)	0.45 (11.4)	10.07 (256)	0.6 (15)	2.0 (50)	24 (10.9)
K2	ESV373~~4~~B; ESV373~~6~~B	8.72 (221)	7.50 (190)	17.19 (436)	16.30 (414)	0.45 (11.4)	10.07 (256)	0.6 (15)	2.0 (50)	31 (14.1)
КЗ	ESV453~~4~~B ESV453~~6~~b	8.72 (221)	7.50 (190)	20.19 (513)	19.30 (490)	0.45 (11.4)	10.07 (256)	0.6 (15)	2.0 (50)	35 (15.9)

Conduit Hole Dimensions	Type	N in (mm)	P in (mm)	P1 in (mm)	Q in (mm)	S in (mm)	S1 in (mm)
51	K1	3.75 (95)	5.42 (137)	1.50 (38.1)	1.75 (44.4)	1.75 (44.4)	0.875 (22.2)
c P	K2	3.75 (95)	5.42 (137)	1.50 (38.1)	1.75 (44.4)	1.75 (44.4)	0.875 (22.2)
- Q - Q - N - N - N	К3	3.75 (95)	5.42 (137)	1.50 (38.1)	1.75 (44.4)	1.75 (44.4)	0.875 (22.2)

3.1.3 NEMA 4X (IP65) Models



_				1						
	Type	. a	a1 .	, b	b1	b2	, c	s1	s2	m ,
	- 7,6-5	in (mm)	in (mm)	in (mm)	in (mm)	in (mm)	in (mm)	in (mm)	in (mm)	lb (kg)
R1	ESV371N01SX_; ESV751N01SX_; ESV371N02YX_; ESV751N02YX_; ESV371N04TX_; ESV751N04TX_; ESV751N06TX_; ESV371N02SF_; ESV751N02F_; ESV371N04TF_; ESV751N04TF_;	6.28 (160)	5.90 (150)	8.00 (203)	6.56 (167)	0.66 (17)	4.47 (114)	2.00 (51)	2.00 (51)	3.6 (1.63)
R2	ESV112N01SX, ESV112N02YX,; ESV152N02YX, ESV112N04TX,; ESV152N04TX, ESV222N06TX,; ESV152N06TX, ESV222N06TX,; ESV112N02SF, ESV152N02SF,; ESV112N02TF, ESV152N04TF,; ESV222N04TF, ESV302N04TF,;	6.28 (160)	5.90 (150)	8.00 (203)	6.56 (167)	0.66 (17)	6.31 (160)	2.00 (51)	2.00 (51)	5.9 (2.68)
S1	ESV222N02YX_; ESV222N02SF_	7.12 (181)	6.74 (171)	8.00 (203)	6.56 (167)	0.66 (17)	6.77 (172)	2.00 (51)	2.00 (51)	7.1 (3.24)
T1	ESV552N02TX~; ESV752N02TX~ ESV752N04TX~; ESV752N06TX~; ESV752N04TF~	8.04 (204)	7.56 (192)	10.00 (254)	8.04 (204)	0.92 (23)	8.00 (203)	4.00 (102)	4.00 (102)	10.98 (4.98)
V1	ESV402N02TX_; ESV402N04TX_; ESV552N04TX_; ESV402N06TX_ ESV552N06TX_; ESV402N04TF_; ESV552N04TF_	8.96 (228)	8.48 (215)	10.00 (254)	8.04 (204)	0.92 (23)	8.00 (203)	4.00 (102)	4.00 (102)	11.58 (5.25)
W1	ESV113N02TX~; ESV153N02TX~ ESV113N04TX~; ESV153N04TX~ ESV113N04TF~; ESV153N04TF~ ESV113N06TX~; ESV153N06TX~ ESV183N06TX~; ESV183N04TF~ ESV183N06TX~	9.42 (240)	8.94 (228)	14.50 (368)	12.54 (319)	0.92 (24)	9.45 (241)	4.00 (102)	4.00 (102)	22.0 (10.0)
Х1	ESV223N04TX~; ESV223N04TF~ ESV223N06TX~	9.42 (240)	8.94 (228)	18.5 (470)	16.54 (420)	0.92 (24)	9.45 (241)	4.00 (102)	4.00 (102)	25.5 (11.6)

_ = Last digit of part number:

D = N4X Indoor (fan cooled) F = N4X In/Outdoor (fan cooled)

Conduit Hole Dir	mensions	Type	N N	P .	Q	S	S1 .
			in (mm)	in (mm)	in (mm)	in (mm)	in (mm)
	F-9- F -9-4	R1	3.14 (80)	2.33 (59)	1.50 (38)	.88 (22)	.87 (22)
s		R2	3.14 (80)	4.18 (106)	1.50 (38)	.88 (22)	.87 (22)
		S1	3.56 (90)	4.63 (118)	1.50 (38)	.88 (22)	.87 (22)
		T1	4.02 (102)	5.00 (127)	1.85 (47)	1.06 (27)	1.06 (27)
P		V1	4.48 (114)	5.00 (127)	1.85 (47)	1.06 (27)	1.06 (27)
<u> </u>		W1	4.71 (120)	5.70 (145)	2.00 (51)	1.375 (35)	1.125 (28)
N	N	Х1	4.71 (120)	5.70 (145)	2.00 (51)	1.375 (35)	1.125 (28)

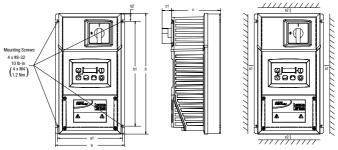
C = N4X Indoor (convection cooled)

E = N4X In/Outdoor (convection cooled)

 $[\]sim$ = Last digit of part number: D = N4X Indoor (fan cooled)



3.1.4 NEMA 4X (IP65) Models with Disconnect Switch

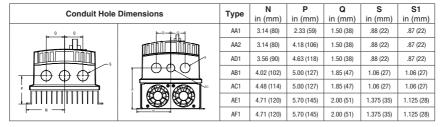


		а	a1	b	b1	b2	С	c1	s1	s2	m
	Type	in	in	in	in	in	in	in	in	in	lb
		(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(mm)	(kg)
AA1	ESV371N01SM_; ESV371N02YM_; ESV371N02SL_; ESV371N04TM_; ESV371N04TL_; ESV371N06TM_; ESV751N01SM_; ESV751N02YM_; ESV751N02SL_; ESV751N04TM_; ESV751N04TL_; ESV751N06TM_;	6.28 (160)	5.90 (150)	10.99 (279)	9.54 (242)	0.66 (17)	4.47 (114)	.86 (22)	2.00 (51)	2.00 (51)	4.7 (2.13)
AA2	ESV112N01SM_; ESV112N02YM_; ESV112N02SL_; ESV112N04TM_; ESV112N07TL_; ESV152N02YM_; ESV152N02SL_; ESV152N04TM_; ESV152N04TL_; ESV152N06TM_; ESV222N04TM_; ESV222N04TL_; ESV222N06TM_; ESV302N04TL_;	6.28 (160)	5.90 (150)	10.99 (279)	9.54 (242)	0.66 (17)	6.31 (160)	.86 (22)	2.00 (51)	2.00 (51)	7.9 (3.58)
AD1	ESV222N02SL_; ESV222N02YM_;	7.12 (181)	6.74 (171)	10.99 (279)	9.54 (242)	0.66 (17)	6.77 (172)	.86 (22)	2.00 (51)	2.00 (51)	9.0 (4.08)
AB1	ESV552N02TM~; ESV752N02TM~ ESV752N04TM~; ESV752N06TM~; ESV752N04TL~	8.04 (204)	7.56 (192)	13.00 (330)	11.04 (280)	0.92 (23)	8.00 (203)	.86 (22)	4.00 (102)	4.00 (102)	13.9 (6.32)
AC1	ESV402N02TM_; ESV402N04TM_; ESV552N04TM_; ESV402N06TM_; ESV552N06TM_; ESV402N04TL_; ESV552N04TL_	8.96 (228)	8.48 (215)	13.00 (330)	11.04 (280)	0.92 (23)	8.04 204)	.86 (22)	4.00 (102)	4.00 (102)	14.7 (6.66)
AE1	ESV113N04TM~; ESV153N04TM~, ESV113N06TM~; ESV153N06TM~	9.42 (240)	8.94 (228)	14.50 (368)	12.54 (319)	0.92 (24)	9.45 (241)	0.73 (19)	4.00 (102)	4.00 (102)	23.0 (10.4)
AF1	ESV113N02TM~; ESV153N02TM~ ESV113N04TL~; ESV153N04TL~ ESV183N04TL~; ESV223N04TL~ ESV183N04TM~; ESV223N04TM~ ESV183N06TM~; ESV223N06TM~	9.42 (240)	8.94 (228)	18.5 (470)	16.54 (420)	0.92 (24)	9.45 (241)	0.73 (19)	4.00 (102)	4.00 (102)	28.5 (12.9)

_ = Last digit of part number:

C = N4X Indoor (convection cooled)

 $[\]sim$ = Last digit of part number: D = N4X Indoor (fan cooled)



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3.2 Electrical Installation

Installation After a Long Period of Storage



STOP

Severe damage to the drive can result if it is operated after a long period of storage or inactivity without reforming the DC bus capacitors.

If input power has not been applied to the drive for a period of time exceeding three years (due to storage, etc), the electrolytic DC bus capacitors within the drive can change internally, resulting in excessive leakage current. This can result in premature failure of the capacitors if the drive is operated after such a long period of inactivity or storage.

In order to reform the capacitors and prepare the drive for operation after a long period of inactivity, apply input power to the drive for 8 hours prior to actually operating the motor.

3.2.1 Power Connections



STOP!

If the kVA rating of the AC supply transformer is greater than 10 times the input kVA rating of the drive(s), an isolation transformer or 2-3% input line reactor must be added to the line side of the drive(s).



DANGER! Hazard of electrical shock!

Circuit potentials up to 600 VAC are possible. Capacitors retain charge after power is removed. Disconnect power and wait at least three minutes before servicing the drive.

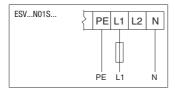


STOP!

- · Verify mains voltage before connecting to drive.
- Do not connect mains power to the output terminals (U,V,W)! Severe damage to the drive will result.
- Do not cycle mains power more than once every two minutes. Damage to the drive may result.

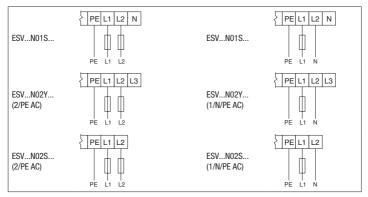
. اار	Mains and Motor Terminations		
	Туре	Torque	Strip Length
	<5HP	12 lb-in (1.3 Nm)	5/16 in (8mm)
	ESV552xx2T, ESV752xx2T, ESV113xx4/6, ESV153xx4/6, ESV183xx6, ESV223xx6	16 lb-in (1.8 Nm)	5/16 in (8mm)
	ESV552xx4Txx, ESV752xx4Txx, ESV552xx6Txx, ESV752xx6Txx	12 lb-in (1.3Nm)	0.25 in (6mm)
	ESV113xx2xxx, ESV153xx2xxx, ESV183xx4xxx, ESV223xx4xxx, ESV303xx4xxx	24 lb-in (2.7 Nm)	7/16 in (10mm)
	ESV373xx4xxx, ESV453xx4xxx	27 lb-in (3.05 Nm)	0.75 in (19mm)
	Torque: N4X/IP65 Door Screws		
	N4X/IP65	6-7 lb-in (0.67-0.79 Nm)	0.25 in (6mm)

3.2.1.1 Mains Connection to 120VAC Single-Phase Supply

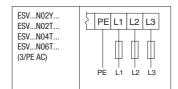




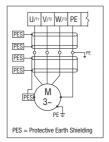
3.2.1.2 Mains Connection to 240VAC Single-Phase Supply



3.2.1.3 Mains Connection to Three-Phase Supply



3.2.1.4 Motor Connection





WARNING!

If the cable connection between the drive and the motor has an in-line contactor or circuit breaker then the drive must be stopped prior to opening/closing the contacts. Failure to do so may result in Overcurrent trips and/or damage to the inverter.



WARNING!

Leakage current may exceed 3.5 mA AC. The minimum size of the protective earth (PE) conductor shall comply with local safety regulations for high leakage current equipment.



STOP!

In the case of a Spinning Motor:

To bring free-wheeling loads such as fans to a rest before starting the drive, use the DC injection braking function. Starting a drive into a freewheeling motor creates a direct short-circuit and may result in damage to the drive.

Confirm motor suitability for use with DC injection braking.

Consult parameter P110 for starting / restarting into spinning motors.



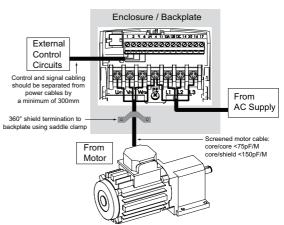
3.2.1.5 Installation Recommendations for EMC Compliance

For compliance with EN 61800-3 or other EMC standards, motor cables, line cables and control or communications cables must be shielded with each shield/screen clamped to the drive chassis. This clamp is typically located at the conduit mounting plate.

The EMC requirements apply to the final installation in its entirety, not to the individual components used. Because every installation is different, the recommended installation should follow these guidelines as a minimum. Additional equipment (such as ferrite core absorbers on power conductors) or alternative practices may be required to meet conformance in some installations.

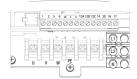
Motor cable should be low capacitance (core/core <75pF/m, core/shield <150pF/m). Filtered drives can meet the class A limits of EN 55011 and EN 61800-3 Category 2 with this type of motor cable up to 10 meters.

NOTE: Refer to Appendix A for recommended cable lengths. Any external line filter should have its chassis connected to the drive chassis by mounting hardware or with the shortest possible wire or braid.

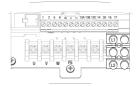


3.2.1.6 NEMA 4X (IP65) Input Terminal Block

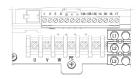
For NEMA 4X (IP65) models with integrated EMC filter and/or integrated line disconnect, the input terminal block is located on the right-hand side of the SMV inverter in the NEMA 4 X (IP65) enclosure. The single and three phase models are illustrated herein. Refer to paragraph 3.2.3 Control Terminals for pin out information.



Single Phase (2/PE) 120/240 VAC models (ESVxxxN01SMC) with integrated line disconnect



Single Phase (2/PE) 240 VAC models with Filter and/or integrated line disconnect



Three Phase (3/PE) models with Filter and/or integrated line disconnect



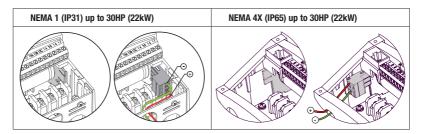
WARNING

Power remains present for up to 3 minutes on power input terminals (L1, L2 and L3) and output terminals (U, V and W) even when the disconnect switch is in the OFF position. Remove input power ahead of the drive and wait 3 minutes before removing the terminal cover.

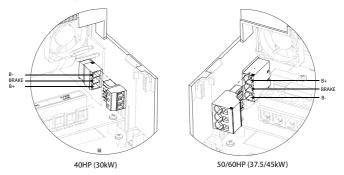


3.2.1.7 Dynamic Brake Connections

For NEMA 1 and NEMA 4X Drives rated up to 30HP (22kW) the Dynamic Brake connections are made as illustrated herein. Refer to the SMV Dynamic Brake Instructions (DBV01) for complete information.



The SMV 40...60Hp (30...45kW) models include a dynamic brake transistor as standard and only require the connection of an external resistor kit for dynamic braking operation. The dynamic brake resistor connections for 40...60 Hp (30...45kW) drives are standard built-in connections as illustrated in the diagram below. In the 40Hp (30kW) model drives, the dynamic brake connector is on the right-hand side of the drive and the terminals from top to bottom are B-, BRAKE and B+. In the 50/60HP (37.5/45 kW) model drives, the dynamic brake connector is on the left-hand side of the drive and the terminals from top to bottom are B+, BRAKE and B-.



External resistor kits must be connected to terminals B+ and BRAKE (no connection to B-). Refer to the table herein for external resistor kit selection. Refer to parameter P189 for enabling the dynamic brake function in the 40...60Hp (30...45kW) models.

400/480	VAC SMV In	erter/		Resisto	or Kit	
Туре	Нр	kW	Resistance (Ω)	Power (W)	Catalog #	SAP#
ESV303**4T**	40	30	23.5	1020	841-013	13317724
ESV373**4T**	50	37	17	1400	841-015	13317626
ESV453**4T**	60	45	17	1400	841-015	13317626
600 V	AC SMV Inve	rter	Resistor Kit			
Туре	Нр	kW	Resistance (Ω)	Power (W)	Catalog #	SAP#
ESV303**6T**	40	30	35	1070	841-014	13317624
ESV373**6T**	50	37	24	1560	841-016	13317628
ESV453**6T**	60	45	24	1560	841-016	13317628



3.2.2 Fuses/Cable Cross-Sections

NOTE: Observe local regulations. Local codes may supersede these recommendations

MARNING: Use a FUSE * for 240V drives requiring > 40A protection and for 400/480/600V drives requiring > 32A protection.

		Recommendations					
	Туре	Fuse	Miniature circuit breaker(1)	Fuse (2)* or Breaker (3)	Input Pov (L1, L2,		
			Dicarci	(N. America)	[mm²]	[AWG]	
	ESV251N01SXB	M10 A	C10 A	10 A	1.5	14	
120V 1~	ESV371N01SXB, ESV371N01SX*	M16 A	C16 A	15 A	2.5	14	
(1/N/PE)	ESV751N01SXB, ESV751N01SX*	M25 A	C25 A	25 A	4	10	
	ESV112N01SXB, ESV112N01SX*	M32 A	C32 A	30A	4	10	
	ESV251N01SXB, ESV251N02SXB, ESV371N01SXB, ESV371N02YXB, ESV371N02SF*	M10 A	C10 A	10 A	1.5	14	
240V	ESV751N01SXB, ESV751N02YXB, ESV751N02SF*	M16 A	C16 A	15 A	2.5	14	
1~ (2/PE)	ESV112N02YXB, ESV112N02SFC, ESV112N01SXB ESV112N01SX*	M20 A	C20 A	20 A	2.5	12	
	ESV152N02YXB, ESV152N02SF*	M25 A	C25 A	25 A	2.5	12	
	ESV222N02YXB, ESV222N02SF*	M32 A	C32A	30 A	4	10	
	ESV371N02YXB, ESV751N02YXB, ESV371N02Y_*, ESV751N02Y_*	M10 A	C10 A	10 A	1.5	14	
	ESV112N02YXB, ESV152N02YXB, ESV112N02TXB, ESV152N02TXB, ESV112N02Y_*, ESV152N02Y_*	M16 A	C16 A	12 A	1.5	14	
240V	ESV222N02YXB, ESV222N02TXB, ESV222N02YX*	M20 A	C20 A	20 A	2.5	12	
3~	ESV402N02TXB, ESV402N02T_*	M32 A	C32 A	30 A	4.0	10	
(3/PE)	ESV552N02TXB, ESV552N02T_~	M40 A	C40 A	35 A	6.0	8	
	ESV752N02TXB, ESV752N02T_~	M50 A	* use Fuse only	45 A *	10	8	
	ESV113N02TXB, ESV113N02TX~, ESV113N02TM~	M80 A	* use Fuse only	80 A *	16	6	
	ESV153N02TXB, ESV153N02TX~, ESV153N02TM~	M100 A	* use Fuse only	90 A *	16	4	
	ESV371N04TXBESV222N04TXB ESV371N04T_*ESV222N04T_* ESV371N04TF*ESV222N04TF*	M10 A	C10 A	10 A	1.5	14	
400V or 480V	ESV302N04T_*	M16 A	C16 A	15 A	2.5	14	
or 480V 3~(3/PE)	ESV402N04TXB, ESV402N04T_*	M16 A	C16 A	20 A	2.5	14	
	ESV552N04TXB, ESV552N04T_*	M20 A	C20 A	20 A	2.5	14	
	ESV752N04TXB, ESV752N04T_~	M25 A	C25 A	25 A	4.0	10	
	ESV113N04TXB, ESV113N04T_~	M40 A	* use Fuse only	40 A *	4	8	
	ESV153N04TXB, ESV153N04T_~	M50 A	* use Fuse only	50 A *	10	8	
400V	ESV183N04TXB, ESV183N04T_~	M63 A	* use Fuse only	70 A *	10	6	
or 480V	ESV223N04TXB, ESV223N04T_~	M80 A	* use Fuse only	80 A *	16	6	
3~(3/PE)	ESV303N04TXB	M100 A	* use Fuse only	100 A *	25	4	
	ESV373N04TXB	M125 A	* use Fuse only	125 A *	35	2	
	ESV453N04TXB	M160 A	* use Fuse only	150 A*	35	1	
	ESV751N06TXBESV222N06TXB ESV751N06T_*ESV222N06T_*	M10 A	C10 A	10 A	1.5	14	
	ESV402N06TXB, ESV402N06T_*	M16 A	C16 A	12 A	1.5	14	
	ESV552N06TXB, ESV552N06T_*	M16 A	C16 A	15 A	2.5	14	
	ESV752N06TXB, ESV752N06T_~	M20 A	C20 A	20 A	2.5	12	
600V	ESV113N06TXB, ESV113N06TX~, ESV113N06TM~	M32 A	C32 A	30 A	4	10	
3~(3/PE)	ESV153N06TXB, ESV153N06TX~, ESV153N06TM~	M40 A	* use Fuse only	40 A *	4	8	
	ESV183N06TXB, ESV183N06TX~, ESV183N06TM~	M50 A	* use Fuse only	50 A *	6	8	
	ESV223N06TXB, ESV223N06TX~, ESV223N06TM~	M63 A	* use Fuse only	60 A *	10	8	
	ESV303N06TXB	M80 A	* use Fuse only	70 A *	16	6	
	ESV373N06TXB	M100 A	* use Fuse only	90 A *	16	4	
	ESV453N06TXB	M125 A	* use Fuse only	110 A*	25	2	



Notes for Fuse and Cable Table:

(1) Installations with high fault current due to large supply mains may require a type D circuit breaker.

(2) UL Class CC or T fast-acting current-limiting type fuses, 200,000 AIC, preferred. Bussman KTK-R, JJN or JJS or equivalent.

(3) Thermomagnetic type breakers preferred.

_ 11th digit of part number: F = Integral EMC Filter

L = Integral EMC Filter and Integrated Disconnect Switch (NEMA 4X/IP65 Models only)

M = Integrated Disconnect Switch (NEMA 4X/IP65 Models only)

X = No EMC Filter/ No Disconnect Switch

* = Last digit of part number: C = N4X Indoor only (convection cooled)

E = N4X Indoor/Outdoor (convection cooled)

 \sim = Last digit of part number: D = N4X Indoor only (fan cooled) F = N4X Indoor/Outdoor (fan cooled)

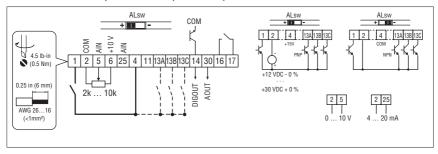
Observe the following when using Ground Fault Circuit Interrupters (GFCIs):

Installation of GFCI only between supplying mains and controller.

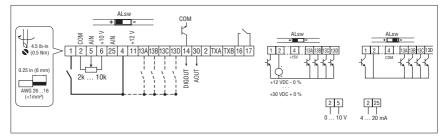
- . The GFCI can be activated by:
 - capacitive leakage currents between the cable screens during operation (especially with long, screened motor cables)
 - connecting several controllers to the mains at the same time
 - RFI filters

3.2.3 Control Terminals

Control Terminal Strip for 0.33 - 10 HP (0.25 - 7.5 kW):



Control Terminal Strip for 15HP (11 kW) and Greater Drives:





NOTE

Control and communications terminals provide basic insulation when the drive is connected to a power system rated up to 300V between phase to ground (PE) and the applied voltage on terminals 16 and 17 is less than 250 VAC between phase to phase and ground (PE).



For further assistance, please visit our SMV Support Portal: https://lenze.yonyx.com/y/portal/

Control Terminal Strip Descriptions

Terminal	Description	Important		
1	Digital Input: Start/Stop	input resistance = 4.3 k Ω		
2	Analog Common			
5	Analog Input: 010 VDC	input resistance: >50 k Ω		
6	Internal DC supply for speed pot	+10 VDC, max. 10 mA		
25	Analog Input: 420 mA	input resistance: 250Ω		
4	Digital Reference/Common	+15 VDC / 0 VDC, depending on assertion level		
11	Internal DC supply for external devices	+12 VDC, max. 50 mA		
13A	Digital Input: Configurable with P121			
13B	Digital Input: Configurable with P122	input resistance = 4.3kΩ		
13C	Digital Input: Configurable with P123	iliput resistance = 4.5k12		
13D*	Digital Input: Configurable with P124			
14	Digital Output: Configurable with P142, P144	DC 24 V / 50 mA; NPN		
30	Analog Output: Configurable with P150P155	010 VDC, max. 20 mA		
2*	Analog Common			
TXA*	RS485 TxA			
TXB*	RS485 TxB			
16	Delevision Configurable with D140 D144	AC 250 V / 3 A		
17	Relay output: Configurable with P140, P144	DC 24 V / 2 A 240 V / 0.22 A, non-inductive		

^{* =} Terminal is part of the terminal strip for the 15HP (11kW) and higher models only.

Assertion level of digital inputs

The digital inputs can be configured for active-high or active-low by setting the Assertion Level Switch (ALsw) and P120. If wiring to the drive inputs with dry contacts or with PNP solid state switches, set the switch and P120 to "High" (+). If using NPN devices for inputs, set both to "Low" (-). Active-high (+) is the default setting.

$$HIGH = +12 ... +30 V$$

 $LOW = 0 ... +3 V$



NOTE

An **F_AL** fault will occur if the Assertion Level switch (ALsw) position does not match the parameter P120 setting and P100 or any of the digital inputs (P121...P124) is set to a value other than 0.

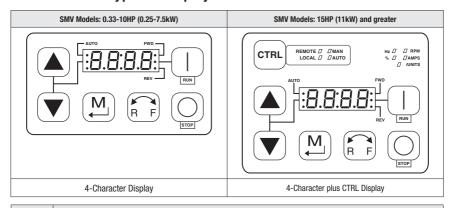


NOTE

Do not use unsnubbed inductive loads on terminals 14, 16 and 17.



4.1 Local Keypad & Display



Display	START BUTTON						
RUN	In Local Mode (P100 = 0, 4, 6), this button will start the drive.						
	STOP BUTTON						
	Stops the drive, regardless of which mode the drive is in.						
STOP	WARNING! When JOG is active, the STOP button will not stop the drive!						
	ROTATION						
R F	In Local Mode (P100 = 0, 4, 6), this selects the motor rotation direction: - The LED for the present rotation direction (PWD or REV) will be on - Press R/F; the LED for the opposite rotation direction will blink - Press M within 4 seconds to confirm the change - The blinking direction LED will turn on, and the other LED will turn off						
	When rotation direction is changed while the drive is running, the commanded direction LED will blink until the drive is controlling the motor in the selected direction. Rotation is set in P112. When P112 = 0, rotation is forward only. When P112 = 1 rotation is forward and reverse.						
	MODE						
M	Used to enter/exit the Parameter Menu when programming the drive and to enter a changed parameter value.						
	UP AND DOWN BUTTONS						
	Used for programming and can also be used as a reference for speed, PID setpoint, or torque setpoint. When the ▲ and ▼ buttons are the active reference, the middle LED on the left side of the display will be on.						



Display	INDICATING LEDs (on 4-	INDICATING LEDs (on 4-character display)					
FWD T	FWD LED: Indicate the pre	sent rotation direction is	forward. Refer to ROTATION	description above.			
REV .	REV LED: Indicate the present rotation direction is reverse. Refer to ROTATION description above.						
Lauto	AUTO LED: Indicates that the drive has been put into Auto mode from one of the TB13 inputs (P121P124 set to 17). Indicates that PID mode is active (if PID mode is enabled). Indicates that sequencer mode is active (if sequencer mode is enabled).						
	RUN LED: Indicates that th	e drive is running.					
<u>}-</u>	▲ ▼ LED: Indicates tha	at the A v are the act	tive reference.				
	NOTE If the keypad is selected as the auto reference (P121P124 is 6) and the corresponding TB-13 input is closed, the AUTO LED and ▼ LEDs will both be on.						
	FUNCTIONS THAT FOLLO	FUNCTIONS THAT FOLLOW ARE APPLICABLE TO SMV DRIVES 15HP (11kW) AND HIGHER					
CTRL	CTRL The CTRL pushbutton selects the start and speed reference control sources for the drive.						
	Press [mode button t	o accept the new control	mode selection.				
	CTRL LEDs		START CONTROL	REFERENCE CONTROL			
	REMOTE / MAN LOCAL / AUTO	[LOCAL] [MAN]	Keypad	P101 Settings			
	REMOTE [] [] MAN LOCAL [] AUTO	[LOCAL] [AUTO]	Keypad	Terminal 13x Settings			
	REMOTE MAN LOCAL D DAUTO	[REMOTE] [MAN]	Terminal Strip	P101 Settings			
	REMOTE # // MAN LOCAL // # AUTO	[REMOTE] [AUTO]	Terminal Strip	Terminal 13x Settings			
	If P100 = 6 the CTRL button is used to toggle start control between the terminal strip [REMOTE] and the keypad [LOCAL] - REM/LOC LED indicating the present start control source is ON - Press [CTRL]; the LED for other start control source will blink - Press [M] within 4 sec to confirm the change - Blinking LED will turn ON (the other LED will turn OFF)						
	If P113 = 1 the CTRL button is used to toggle reference control between the TB-13x setup [AUTO] and P101 [MANUAL] - AUT/MAN LED indicating present reference control is ON - Press [CTRL]; the other reference control will blink - Press [M] within 4 sec to confirm change - Blinking LED will turn ON (the other LED will turn OFF)						
	If P100 = 6 and P113 = 1 change the start and refer the same time						



Display	START CONTROL							
	The REMOTE/LOCAL LEDs indicate the current start control source. If the start control source is a remote keypad or the network, then both LEDs will be OFF.							
	REFERENCE CONTROL	REFERENCE CONTROL						
	The AUTO/MANUAL LEDs indicate the current refere	ence control source.						
	IF P113 = 0 or 2, the AUTO/MANUAL LEDs will match the AUTO LED on the 4-character display. IF P113 = 0 and no AUTO reference has been setup on the terminal strip, the MANUAL LED will turn ON and the AUTO LED will turn OFF.							
	IF P113 = 1, the AUTO/MANUAL LEDS show the commanded reference control source as selected by the [CTRL] button. If the [CTRL] button is used to set the reference control source to AUTO but no AUTO reference has been setup on the terminal strip, reference control will follow P101 but the AUTO LED will remain ON.							
	UNITS LEDs							
	HZ: current display value is in Hz	In Speed mode, if P178 = 0 then HZ LED will be ON. If						
	%: current display value is in %	P178 > 0, the Units LEDs follow the setting of P177 when the drive is in run (non-programming) mode.						
	RPM: current display value is in RPM	In Torque mode, the HZ LED will be ON when the drive is						
	AMPS: current display value is in Amps	in run (non-programming) mode.						
	/UNITS current display value is a per unit (i.e./sec, /min, /hr, etc.)	In Pid mode, the Units LEDs follow the setting of P203 when the drive is in run (non-programming) mode.						
		If P179 > 0, the Units LEDs will show the unit of the diagnostic parameter that is being displayed.						

4.2 Drive Display and Modes of Operation

Speed Mode Display

In the standard mode of operation, the drive frequency output is set directly by the selected reference (keypad, analog reference, etc.). In this mode, the drive display will show the drive's output frequency.

PID Mode Display

When the PID mode is enabled and active, the normal run display shows the actual PID setpoint. When PID mode is not active, the display returns to showing the drive's output frequency.

Torque Mode Display

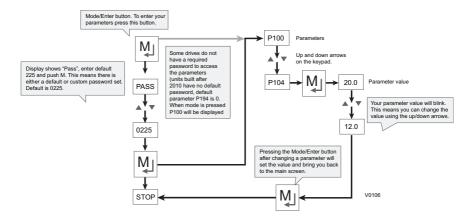
When the drive is operating in Vector Torque mode, the normal run display shows the drive's output frequency.

Alternate (Run-Screen) Display

When P179 (Run Screen Display) is set to a value other than 0, one of the diagnostic parameters (P501...P599) is displayed. Example: if P179 is set to 1, then diagnostic parameter P501 (Software version) is displayed. If P179 =2, then P502 (Drive ID) is displayed.



4.3 Parameter Setting



4.4 Electronic Programming Module (EPM)

The EPM contains the drives operational memory. Parameter settings are stored in the EPM and setting changes are made to the "User settings" in the EPM.

An optional EPM Programmer (model EEPM1RA) is available that allows:

- An EPM to be copied directly to another EPM.
- An EPM to be copied to the memory of the EPM Programmer.
- Stored files can be modified in the EPM Programmer.
- . Stored files can be copied to another EPM.



EPM Module in SMV Drive

As the EPM Programmer is battery operated, parameter settings can be copied to an EPM and inserted into a drive without power being applied to the drive. This means that the drive will be fully operational with the new settings on the next application of power.

Additionally, when the drives parameter settings are burned into an EPM with the EPM Programmer, the settings are saved in two distinct locations; the "User settings" and the "OEM default settings". While the User settings can be modified in the drive, the OEM settings cannot. Thus, the drive can be reset not only to the "factory" drive default settings (shown in this manual), but can be set to the Original Machine settings as programmed by the OEM.

The user area contents of the EPM are what are copied into the OEM space by the EPM programmer. When parameter modifications are made to the drive and then a copy made via the EPM Programmer, these are the settings that will be available by the OEM selections from P199. The EPM Programmer is the only way to load the OEM area of the EPM.

While the EPM can be removed for copying or to use in another drive, it must be installed for the drive to operate (a missing EPM will trigger an F_F I fault)

For further assistance, please visit our SMV Support Portal: https://lenze.yonyx.com/y/portal/



4.5 Parameter Menu

4.5.1 Basic Setup Parameters

Code	Code		Settings	IMPORTANT	
No.	Name	Default	Selection	IMPORTANT	
P 100	Start Control Source	0	0 Local Keypad	Use RUN button on front of drive to start	
			1 Terminal Strip	Use start/stop circuit wired into the terminal strip. Refer to section 3.2.3	
			2 Remote Keypad Only	Use RUN button on optional Remote Keypad to start	
			3 Network Only	Start command must come from network (Modbus, CANopen, etc) SMV models <15HP (11kW) require optional communication module (refer to the network module documentation). Must also set one of the TB-13 inputs to 9 (Network Enable); see P121P124	
			4 Terminal Strip or Local Keypad	Allows start control to be switched between terminal strip and local keypad using one of the TB-13 inputs. See note below.	
			5 Terminal Strip or Remote Keypad	Allows start control to be switched between terminal strip and optional remote keypad using one of the TB-13 inputs. See Note below	
			6 CTRL button select	Allows start control to be switched between terminal strip and local keypad using the CTRL button. NOTE: P100 Selection 6 is applicable to SMV 15HP (11kW) and higher models only.	
			WARNING! P100 = 0 disables TB-1 as a STOP input! STOP circuitry may be disabled if parameters are reset back to defaults (see P199)		
		i	must be set to 08 (Control Select); TB-13x OPEN (or not configured): Ter TB-13x CLOSED: Local (P100 = 4) or P100 = 0, 1, 4, 6: Network can take TB-13x input is CLOSED. The STOP button on the front of the d TB-1 is an active STOP input if P100	Remote (P100 = 5) keypad control if P121P124 = 9 and the corresponding rive is always active except in JOG mode. is set to a value other than 0. tion Level switch (ALsw) position does not match	
P 10 1	Standard Reference Source	0	0 Keypad (Local or Remote) 1 0-10 VDC 2 4-20 mA 3 Preset #1 (P131) 4 Preset #2 (P132) 5 Preset #3 (P133) 6 Network	Selects the default speed or torque reference when no Auto Reference is selected using the TB-13 inputs.	
			7 Preset Sequence Segment #1 (P710) 8 Preset Sequence Segment #2 (P715) 9 Preset Sequence Segment #3 (P720)	1	



Code		Possible	le Settings				
No.	Name	Default	Selection		IMPORTANT		
P 102	Minimum Frequency	0.0	0.0 {Hz}	P103	P102, P103 are active for all speed		
P 103	Maximum Frequency	60.0	7.5 {Hz}	500	references When using an analog speed reference, also see P160, P161		
		i	NOTE P103 cannot be set To set P103 above Scroll up to 120 H Release ▽ button Press ▽ button ag	120 Hz: z; display shows F and wait one sec	f Fr (flashing).		
\triangle	WARNING! Consult motor/machine manufacturer before operating above rated frequency. Overspeeding the motor/machine may cause damage to equipment and injury to personnel!						
P 104	Acceleration Time 1	20.0	0.0 {s}	3600	P104 = time of frequency change from 0 Hz to P167 (base frequency) P105 = time of frequency change from P167		
P 105	Deceleration Time 1	20.0	0.0 {s}	3600	to 0 Hz For S-ramp accel/decel, adjust P106		
i	EXAMPLE: IF P103 = Hz to 120 Hz = 40.0 s		104 = 20.0 s and P167 ((base frequency) =	= 60 Hz; then the rate of frequency change from 0		
P 106	S-Ramp Integration Time	0.0	0.0 {s}	50.0	P106 = 0.0: Linear accel/decel ramp P106 > 0.0: Adjusts S-ramp curve for smoother ramp P106 > 0.0: Adjusts S-ramp curve for smoother ramp		
P 107 ⁽¹⁾	Line Voltage Selection	1*	0 Low (120, 200, 400 1 High (120, 240, 480	,	* The default setting is 1 for all drives except when using "Reset to 50Hz default settings" (Parameter P199, selection 4) with 480V models. In this case, the default setting is 0.		
P 108	Motor Overload	100	30 {%}	100	P108 = motor current rating x 100 SMV output rating Example: if motor = 3amps and SMV = 4amps, then P108 = 75%		
		i	overload function of the	SMV is UL approve	listed on the motor dataplate. The motor thermal ed as a motor protection device. Cycling power after the reducing the motor life.		
P 109	Motor Overload Type	0	0 Speed Compensation	on	100%		
			1 No Speed Compens Example: Motor is coventilation as apposed self cooling fans.	ooled by forced	30 f V0108		

(1) Any changes to this parameter will not take effect until the drive is stopped.



Code	ode Possible Settings		Settings	INADODTANT
No.	Name	Default	Selection	IMPORTANT
P I IO	Start Method	0	0 Normal	
			1 Start on Power-up	Drive will automatically start when power is applied.
			2 Start with DC Brake	When start command is applied, drive will apply DC braking according to P174, P175 prior to starting the motor
			3 Auto Restart	Drive will automatically restart after faults, or when power is applied.
			4 Auto Restart with DC Brake	Combines settings 2 and 3
			5 Flying Start/Restart - Type 1	Drive will automatically restart after faults, or when power is applied. After 3 failed attempts, drive will Auto Restart
			6 Flying Start/Restart - Type 1	with DC brake. P110 = 5, 7: Performs speed search, starting at Max Frequency (P103) P110 = 6, 8: Performs speed search, starting
			7 Flying Start /Restart - Type 2 for 2-pole motors requiring a flying restart	at the last output frequency prior to faulting or power loss If P111 = 0, a flying START is performed when
			8 Flying Start/Restart - Type 2 for 2-pole motors requiring a flying restart	a start command is applied. P110 = 7,8: Utilizes P280/281 to set Max Current Level and Decel Time for restart
fault will occur if start command is applied t P110 = 1, 36: For automatic start/restart and the start command must be present. P110 = 2, 46: If P175=999.9, dc braking P110 = 36: Drive will attempt 5 restarts; (fault lockout) and requires manual reset. P110 = 5, 6: If drive cannot catch the spinni		restart, the start source must be the terminal strip ent. rraking will be applied for 15s. starts; if all restart attempts fail, drive displays LC set.		
_	WARNING!		1 110 = 0, 0. Il dilvo dipo ilito 7 20	iddit, try 1 110 – 7 of 6.
4	Automatic starting/res		y cause damage to equipment and/or injury is inaccessible to personnel.	to personnel! Automatic starting/restarting should
PIII	Stop Method	0	0 Coast	Drive's output will shut off immediately upon a stop command, allowing the motor to coast to a stop
			1 Coast with DC Brake	The drive's output will shut off and then the DC Brake will activate (refer to P174, P175)
			2 Ramp	The drive will ramp the motor to a stop according to P105 or P126.
			3 Ramp with DC Brake	The drive will ramp the motor to 0 Hz and then the DC Brake will activate (refer to P174, P175)
P 1 12	Rotation	0	0 Forward Only	If PID mode is enabled, reverse direction is disabled
			1 Forward and Reverse	(except for Jog).



Code	Code		Settings	IMPORTANT
No.	Name	Default	Selection	IMPORTANT
EIIA	Auto/Manual Control 0	0	0 Terminal Strip Control	The reference is dictated by the settings and state of the TB-13x terminals. If no AUTO reference has been setup on the terminal strip then reference control is dictated by P101.
			1 Auto/Manual (CTRL button select)	Allows the reference to be switched between auto and manual using the CTRL pushbutton on the drive keypad. If the CTRL pushbutton has selected AUTO reference but no AUTO reference has been setup on the terminal strip, then reference control is dictated by P101.
			2 Manual Control Only	Reference is dictated by P101 regardless of any AUTO source that may be selected by the TB-13x terminals.
		•	NOTE	
			P113 is applicable to SMV 15HP (11kW) a	and higher models only.
P I IS		0 Set to last MOP speed at power up	Output frequency at power-up = last MOP speed	
	Initialization at		1 Set to 0.0Hz at power up	Output frequency at power-up = 0Hz
	Power-Up		2 Set to Preset #3 (P133) at power up	Output frequency at power-up = P133

For further assistance, please visit our SMV Support Portal: https://lenze.yonyx.com/y/portal/



4.5.2 I/O Setup Parameters

Code	Code		Settings		
No.	Name	Default	Selection	IMPORTANT	
P 120	Assertion Level	2	1 Low 2 High	P120 and the Assertion Level switch must both match the desired assertion level unless P100, P121P124 are all set to 0. Otherwise an F.AL fault will occur.	
P 12 I	TB-13A Digital Input	0	0 None	Disables input	
			1 AUTO Reference: 0-10 VDC	For frequency mode, see P160P161,	
P 122	TB-13B Digital Input		2 AUTO Reference: 4-20 mA	For PID mode, see P204P205, For vector torque mode, see P330	
	(Priority > TB13A) Same as TB13A except: 3 = Preset #2		3 AUTO Reference: Preset #1 * 13D: 3 = Reserved	For frequency mode see P131P137, For PID mode, see P231P233, For torque mode see, P331P333	
	23 = Seq Seg, #2		4 AUTO Reference: MOP Up	Normally open: Close input to increase or	
P 123	TB-13C Digital Input		5 AUTO Reference: MOP Down	decrease speed, PID or torque setpoint. • MOP Up is not active while in STOP	
	(Priority > TB13B, A) Same as TB13A except: 3 = Preset #3		6 AUTO Reference: Keypad		
			7 AUTO Reference: Network		
	23 = Seq Seg, #4		8 Control Select	Use when $P100 = 4$, 5 to switch between terminal strip control and local or remote keypad control.	
P 124	TB-13D* Digital Input		9 Network Enable	Required to start the drive through the network.	
"-	(Priority > TB13C, B, A)		10 Reverse Rotation	Open = Forward Closed = Reverse	
	Same as TB13A except:		11 Start Forward	Defer to Note for tuning aircuit	
	3 = Preset #4		12 Start Reverse	Refer to Note for typical circuit	
	23 = Seq Seg, #8		13 Run Forward	Refer to Note for typical circuit	
	•		14 Run Reverse	herer to Note for typical circuit	
	i		15 Jog Forward	Jog Forward speed = P134	
	NOTE: P124 is applicable to SMV		16 Jog Reverse	Jog Reverse speed = P135 Active even if P112 = 0	
	15HP (11kW) and		17 Accel/Decel #2	Refer to P125, P126	
	higher models only		18 DC Brake	Refer to P174; close input to override P175	
				19 Auxiliary Ramp to Stop	Normally closed: Opening input will ramp drive to STOP according to P127, even if P111 is set to Coast (0 or 1).
			20 Clear Fault	Close to reset fault	
			21 External Fault F_EF	Normally closed circuit; open to trip	
			22 Inverse External Fault F_EF	Normally open circuit; close to trip	
			23 AUT0 Ref: Sequence Segment #1	Works in Speed Mode only	
			24 Start Sequence		
			25 Step Sequence	Transition from non-asserted to asserted state	
			26 Suspend Sequence		
A	WARNING			·	

Jog overrides all STOP commands! To stop the drive while in Jog mode, the Jog input must be deactivated or a fault condition induced.



WARNING

If the input defined to "Start Sequence" is opened during a sequence, the drive will exit sequencer mode and will run at the specified standard or alternate speed source (dependent on drive configuration).



Code		Possible Settings		Possible Settings		IMPORTANT
No.	Name	Default	Selection	IMPUNIANI		



NOTE

- When input is activated, settings 1...7 override P101
- When TB-13A...TB-13D are configured for Auto References other than MOP, TB-13D overrides TB-13C, TB-13C overrides TB-13B and TB-13B overrides TB-13A. Any other Auto Reference will have priority over MOP.
- Settings 10...14 are only valid in Terminal Strip mode (P100 = 1, 4, 5, 6)
- If Start/Run/Jog Forward and Start/Run/Jog Reverse are both activated, drive will STOP
- If Jog input is activated while drive is running, the drive will enter Jog mode; when Jog input is deactivated, drive will STOP
- An F_RL fault will occur if the Assertion Level switch (ALsw) position does not match the P120 setting and any of the digital inputs (P121...P124) are set to a value other than 0.

Run Forward /

Run Reverse

P121 = 13. P122 = 14

1 | 4 | 13A | 13B

- An F_I L fault will occur under the following conditions:
 - TB-13A...TB-13D settings are duplicated (each setting, except 0, 3 and 23, can only be used once)

Start Forward /

Start Reverse

P121 = 11, P122 = 12

13A | 13B

- One input is set to "MOP Up" and another is not set to "MOP Down", or vice-versa.
- One input is set to 10 and another input is set to 11...14.
- One input is set to 11 or 12 and another input is set for 13 or 14.
- Typical control circuits are shown below:

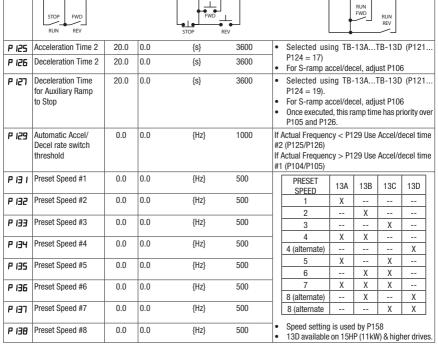
Run / Stop with Direction

P121 = 10

1 4 13A

32

- If any input is set to 10, 12 or 14, P112 must be set to 1 for Reverse action to function.





Code		Possible	Settings	- IMPORTANT	
No. Name		Default	Selection		
P 140	Relay Output	0	0 None	Disables the output	
	TB-16, 17		1 Run	Energizes when the drive is running	
			2 Reverse	Energizes when reverse rotation is active	
			3 Fault	De-energizes when the drive trips, or power is removed	
			4 Inverse Fault	Energizes when the drive trips	
			5 Fault Lockout	P110 = 36: De-energizes if all restart attempts fail	
			6 At Speed	Energizes when output frequency = commanded frequency	
			7 Above Preset Speed #6	Energizes when output frequency > P136	
			8 Current Limit	Energizes when motor current = P171	
			9 Follower Loss (4-20 mA)	Energizes when 4-20 mA signal is < P164	
			10 Loss of Load	Energizes when motor load drops below P145 Refer to P146 also	
			11 Local Keypad Control Active		
			12 Terminal Strip Control Active	Energizes when the selected source is active for	
			13 Remote Keypad Control Active	start control	
			14 Network Control Active		
			15 Standard Reference Active	Energizes when P101 reference is active	
			16 Auto Reference Active	Energizes when Auto Reference is activated using TB-13 input; refer to P121P124	
			17 Sleep Mode Active	Refer to P240P242	
			18 PID Feedback < Min. Alarm	Energizes when PID feedback signal < P214	
			19 Inverse PID Feedback < Min. Alarm	De-energizes when PID feedback signal < P214	
			20 PID Feedback > Max Alarm	Energizes when PID feedback signal > P215	
			21 Inverse PID Feedback > Max Alarm	De-energizes when PID feedback signal > P215	
			22 PID Feedback within Min/Max Alarm range	Energizes when PID feedback signal is within the Min/Max Alarm range; refer to P214, P215	
			23 PID Feedback outside Min/Max Alarm range	Energizes when PID feedback signal is outside the Min/Max Alarm range; refer to P214, P215	
			24 Reserved		
			25 Network Controlled	SMV models < 15HP (11kW) require an optional communication module (refer to the network module documentation).	
			26 Loss of 0-10V Input	Energizes when 0-10V signal is < P158	
			27 Sequencer Controlled	State set in individual sequencer segments	
			28 Sequencer Active		
			29 Sequencer Suspended		
			30 Sequence Done	End Sequence	
			31 Output Frequency = 0.0Hz	Output inactive	
P 142	TB-14 Output	0	023 (same as P140)		
			24 Dynamic Braking	For use with Dynamic Braking option	
			2531 (same as P140)		



Code		Possible Settings						
No. Name		Default Selection					IMPORTANT	
P IYY	Digital Output Inversion		P144 0 1 2 3	Invert P142 NO NO YES YES		an EX en fre (IN	ted to invert the selections for P140 (Relay Output) and P142 (TB-14 Output). (AMPLE: When P140 = 6 (AT SPEED), the relay is sergized when output frequency = commanded equency. IF P144=1 or 3, then P140 is inverted IVERSE AT SPEED) and the relay is energized nen the output frequency does not equal the immand frequency.	
		i	Inverting P140 or P142 when the parameter is set to NONE (0) will result in the output being energized continuously. NOTE					
		i	For SMVector drives rated at 0.33 to 10 HP (0.25 to 7.5 kW), P144 is only available with software versions 3.0 and higher (refer to P501).					
P 145	Loss of Load Threshold	0	0	{%}	200	loa	P140, P142 $=$ 10: Output will energize if motor load falls below the P145 value longer than the	
P 146	Loss of Load Delay	0.0	0.0	{s}	240.0	P1	46 time	
P 149	Analog Output Offset	0.0	0	{%}	100	va	caled value. Example: P149 = 10%, Scaled riable = freq, P150 = 1, P152 = 60Hz; then 830 = 0VDC below 6Hz	
P 150	TB-30 Output	0	0 None 1 0-10 VDC Output Frequency 2 2-10 VDC Output Frequency 3 0-10 VDC Load 4 2-10 VDC Load 5 0-10 VDC Torque 6 2-10 VDC Torque 7 0-10 VDC Power (kW) 8 2-10 VDC Power (kW)				2-10 VDC signal can be converted to 4-20 mA wit a total circuit impedance of 500 Ω	
			9 Network Controlled				MV models < 15HP (11kW) require an optional mmunication module (refer to the network odule documentation).	
			10 Sequencer Controlled			_	llue set in individual sequencer segments	
P 15 1	Add Analog Input to TB-30 Output	0		NO NO YES	Add TB-5 (0-10VDC) NO YES NO YES	the rui an be TB	iis parameter adds the analog input signal(s) to e TB-30 Output signal. EXAMPLE: If a drive is nning at 60Hz with P150 set to 1 (0-10VDC Freq d P152 set to 240.0Hz, the output at TB-30 would e 2.5VDC. If there is a 2.0VDC signal going into B-5 and P151 is set to 1 (ADD TB-5), the output TB-30 would become 4.5VDC.	
P 152	TB-30 Scaling: Frequency	60.0	3.0	{Hz}	2000	eq	P150 = 1 or 2, sets the frequency at which output quals 10 VDC	
P 153	TB-30 Scaling: Load	200	10	{%}	500		P150 = 3 or 4, sets the Load (as a percent of ive current rating) at which output equals 10 VDC.	
P 154	TB-30 Scaling: Torque	100	10	{%}	1000		P150 = 5 or 6, sets the Torque (as a percent of otor rated torque) at which output equals 10 VDC	
P 155	TB-30 Scaling: Power (kW)	1.0	0.1	{kW}	200.0		P150 = 7 or 8, sets the power at which output yuals 10 VDC	



4.5.3 Advanced Setup Parameters

Code		Possible	Settings			IMPORTANT
No.	Name	Default	Selection			IMPORTANT
P 156	Analog Inputs	0	0 TB5: (0	-10 VDC); TB25	5: (4-20mA)	
	Configuration			- 5 VDC); TB25	5: (4-20mA)	
			2 TB5: (2	- 10 VDC); TB2	25: (4-20mA)	
				-10 VDC); TB25	5: (0-20mA)	
			5 TB5: (0	- 5 VDC); TB25	5: (0-20mA)	
			· ·	- 10 VDC); TB2	25: (0-20mA)	
P 157	TB5 (0-10V) Analog	0	0 No Acti	on		Selects the reaction to a loss of the 0-10V signal
	Input Monitoring Action			< P158 - Trip Fa		at TB5
	/ lotion			< P158 - Run Pi		500ms is the minimum time above/below
			3 If TB5 <	< P158 - Run Pi	reset Seg. #16	Monitoring Level (P158) before triggering the drive to trip or run at a preset speed.
			4 If TB5 >	> P158 - Trip Fa	ault F_FAU	
				> P158 - Run Pi		For P157 = 3 or 6, the accel/decel time is set in P786.
			6 If TB5 >	> P158 - Run Pi	reset Seg. #16	NOTE: P157 has priority over P163 and TB-13
						presets/auto references (P121-P124)
P 158	TB5 (0-10V) Analog Input Monitoring Level (ML)	0.0	-10.0	{VDC}	10.0	Negative input voltage is not currently supported.
P 159	0-10V Analog Input Deadband	0.0	0	{VDC}	10.0	Not active if [-10 to +10 VDC] option is selected.
P 160	Speed at Minimum Signal	0.0	-999.0	{Hz}	1000	P161
P 16 I	Speed at Maximum Signal	60.0	-999.0	{Hz}	1000	10V ref (20mA)
		i	 P161 se P160 or 	r P161 < 0.0 Hz	requency at 10 z: For scaling p	o analog input 0% analog input urposes only; does not indicate opposite direction! ly to analog input signal
P 162	Analog Input Filter	0.01	0.00	{s}	10.00	 Adjusts the filter on the analog inputs (TB-5 and TB-25) to reduce the effect of signal noise The P162 delay time will affect the response time of diagnostic parameters (P520-P523).
P 163	TB-25 (4-20mA)	0	0 No Action	on		Selects the reaction to a loss of the 4-20 mA
	Analog Input		1 If TB25	< P164 - Trip I	Fault F_FoL	signal at TB-25.
	Monitoring Action		2 If TB25 < P164 - Run Preset #7			mA signal; see P140, P142
			3 If TB25 < P164 - Run Preset Seg. #15 4 If TB25 ≥ P164 - Trip Fault F_Fal			
			5 If TB25	≥ P164 - Run I	Preset #7	• For P163 = 3 or 6, the accel/decel time is
			6 If TB25	≥ P164 - Run P	Preset Seg. #15	set in P781. NOTE: P163 has priority over TB-13 presets/auto references (P121-P124)



Code		Possible	Settings			
No.	Name	Default	Selection			IMPORTANT
P 164	TB-25 (4-20mA) Analog Input Monitoring Level	2.0	0.0	{mA}	20.0	
P 165	Base Voltage		15	{V}	1000	Valid for V/Hz mode only. Set voltage for bus compensation in V/Hz mode
P 166	Carrier Frequency	See Notes	0 4 kHz 1 6 kHz 2 8 kHz 3 10 kHz	(III-)	1500	As carrier frequency is increased, motor noise is decreased Observe derating in section 2.3 Automatic shift to 4 kHz at 120% load NEMA 4X (IP65) Models: Default = 0 (4kHz) NEMA 1 (IP31) Models: Default = 1 (6kHz)
P 167 ⁽¹⁾	Base Frequency	60.0	10.0	{Hz}	1500	100%
P 168	Fixed Boost	i				P168 V0112 Indard applications s on drive rating
P 169	Accel Boost	0.0	0.0	{%}	20.0	Accel Boost is only active during acceleration
P 110	Slip Compensation	0.0	0.0	{%}	40.0	Increase P170 until the motor speed no longer changes between no load and full load conditions.
P N (¹⁾	Current Limit	Max I	30	{%}	Max I	When the limit is reached, the drive displays CL (Current Limit), and either the acceleration time increases or the output frequency decreases. Digital outputs can also indicate when the limit is reached; see P140, P142. Refer to section 2.3 for the maximum output current Max I (%)
P NZ	Current Limit Reduction	0	Normal Current respons Current Normal	response Limit Reducti e Limit Reduc response Limit Reduc	ction Active - on Active - Fast tion Disabled - tion Disabled -	In field weakening, the Current Limit is inversely proportional to the speed.
	Decel Override Time	2.0	0.0	{s}	60.0	Maximum time before drive trips into HF fault.
Р ПЗ	Decei Override Tillie	2.0	0.0	(°)	00.0	maximum unio pororo anvo urpo into in raute.

⁽¹⁾ Any changes to this parameter will not take effect until the drive is stopped.



Code		Possible	Settings		
No.	Name	Default	Selection		IMPORTANT
Р П5	DC Brake Time	0.0	0.0 {s}	999.9	
,		i	NOTE: CONFIRM MOTOR S DC Brake voltage (P174) is ap If P111=1, 3 and P175= or fault condition occurs If P110=2, 46 and P1 If P121P124=18 and	oplied for the to 1999.9 the brown. 175=999.9, bothe correspond	OR USE WITH DC BRAKING time specified by P175 with the following exceptions: ake voltage will be applied continuously until a run rake voltage will be applied for 15s nding TB-13 input is CLOSED, brake voltage will be IED or a fault condition occurs.
P 116	Keypad Setpoint Single Press Increment	0.1	0.1	100.0	Used for run screen setpoint editing only. If P176 >0.1 then scrolling of keypad setpoint is enabled.
PN7®	Speed Units	0	0 Hz 1 RPM 2 % 3 /UNITS 4 NONE		Select the UNITS LED that will be illuminated when the drive is running in speed control mode. For this parameter to be used, P178 must be set to a value other than 0. IF P178 is set to 0, the Hz LED will be illuminated regardless of the value set in P177.
P 118	Display Frequency Multiplier	0.00	0.00	650.00	Allows frequency display to be scaled P178 = 0.00: Scaling disabled P178 > 0.00: Display = Actual Frequency X P178
		i			60 Hz, then Drive displays 1750 (rpm)
P 119	Run Screen Display	0	0 {Parameter Number}	599	0 = Normal Run Screen, this display depends on mode of operation. Refer to section 4.2. Other selections choose a diagnostic parameter to display (P501P599). Parameters P560 - P564 are selectable if the sequencer is enabled (P700 is not 0). P560-P564 are not visible until P700 is enabled.
P 180	Oscillation Damping Control	0	0	80	0 = Damping disabled Compensation for resonances within drive
P 18 1	Skip frequency 1	0.0	0.0 {Hz}	500	Drive will not run in the defined skip range;
P 182	Skip frequency 2	0.0	0.0 {Hz}	500	used to skip over frequencies that cause
P 184	Skip frequency bandwidth	0.0	0.0 {Hz}	10.0	mechanical vibration P181 and P182 define the start of the skip ranges P184 > 0 defines the bandwidth of both ranges.
		i	NOTE Bandwidth (Hz) = f_s (Hz) + P EXAMPLE: P181 = 18 Hz an	184 (Hz) d P184 = 4 F	f _s = P181 or P182 Iz; skip range is from 18 to 22 Hz
P 185	Voltage Midpoint V/Hz characteristic	0	0.0 {V}	P165	Valid only when P300 = 0 or 2. Use with P187 to define midpoint on V/Hz curve.
P 187 (2)	Frequency Midpoint V/Hz characteristic	0.0	0.0 {Hz}	P167	Valid only when P300 = 0 or 2. Use with P185 to define midpoint on V/Hz curve.
P 189 (3)	Integrated Dynamic Brake		0 Disabled 1 Enabled		

- (2) Parameter applicable to SMV models 15HP (11kW) and higher.
- (3) Parameter applicable to SMV models 40HP (30kW) and higher.



Code		Possible	Settings			
No.	Name	Default	Selection	IMPORTANT		
P 190	Motor Braking		0 Disabled	Flux brake OFF.		
			1 Braking with BUS threshold	When drive is in deceleration and $V_{bus} > V_{deceleration freeze}$ (114% of the rated V_{bus}), the flux brake will be turned ON.		
			2 Braking always on with deceleration	As long as drive is in deceleration, the flux brake will be ON.		
			3 Braking with bus regulator	When drive is in deceleration and $V_{bus} > V_{deceleration finess}$ (114% of the rated V_{bus}), the motor speed will be increased to reduce the bus voltage. Determined by the value in P191, the speed increment = slip speed * P191(%) / 37.		
			4 Special	(Consult factory before using)		
		\triangle		. To avoid damage to the motor, use a PTC to d too frequently, the drive will trip fault "F_PF".		
P 19 I	Motor Brake Level	0	0 {%} 75 (flux braking disabled)	Active when P190 > 0 and drive is in deceleration mode. Use to reduce deceleration time on high inertia loads. NOTE: Over usage of P190 can cause frequent 'overload' trips "F.PF" Not active for P300 = 5 (Torque mode)		
P 192	Motor Braking Deceleration Reduction Level	0.0	0 P167 (base freq) Raising the value of P191 reduces the drive deceleration rate during flux braking.	Active when P190 $>$ 0 and P192 $>$ 0.0, Drive is in deceleration mode. Use to reduce deceleration time on high inertia loads. NOTE: Usage of P192 can cause the drive to decelerate faster than settings in P105/P127. Not active for P300 $=$ 5 (Torque mode)		
P 194	Password	0	0000 9999	Must enter password to access parameters P194 = 0000: Disables password		
P 197	Clear Fault History	0	0 No Action	·		
_			1 Clear Fault History			
P 199	Program Selection		Operate from User settings			
			1 Operate from OEM settings	Refer to Notes 1, 2 and 3		
			2 Reset to 0EM default settings	Refer to Note 1		
			3 Reset to 60 Hz default settings	Refer to Note 4 Parameters are reset to the defaults listed in this manual. For P199=4, the following exceptions apply: - P103, P152, P161, P167 = 50.0 Hz		
			4 Reset to 50 Hz default settings	- P105, F105, F107, F107 = 30.0 Hz - P165 = 400V (400/480V drives only) - P304 = 50 Hz - P305 = 1450 RPM - P107 = 0 (480 V drives only)		
			5 Translate	Refer to Note 5		
		$ $ \triangle	WARNING! Modification of P199 can affect drive function be disabled! Check P100 and P121P12	tionality! STOP and EXTERNAL FAULT circuitry may		
		i	NOTE 1 If the EPM does not contain valid OEM settings, a flashing GF will be displayed when P19 is set to 1 or 2. NOTE 2 NOTE 1 NOTE 2 NOTE 3 NOTE 3 NOTE 3			
			NOTES 4 and 5 - on next page.	rating from UEM Settings.		



Code Possible		Possible	Settings	IMPORTANT
No.	Name	Default	Selection	IMPORTANT
P 199	Program Selection	i	P120 may need to be reset for the digital i if P120 and the Assertion switch are not s NOTE 5 If an EPM that contains data from a previce The drive will operate according to the (cE will be displayed if attempted)	ous compatible software version is installed: previous data, but parameters cannot be changed are version, set P199 = 5. The parameters can now

4.5.4 PID Parameters

Code		Possible	Settings		IMPORTANT		
No.	Name	Default	Selection		IMPORTANT		
P200	PID Mode	0	0 Disabled		Normal-acting: As feedback increases, motor		
			1 Normal-acting		speed decreases		
			2 Reverse-acting		 Reverse-acting: As feedback increases, motor speed increases 		
			3 Normal-acting, Bi-direction	al	PID mode is disabled in Vector Torque mode		
			4 Reverse-acting, Bi-direction	nal	(P300 = 5)		
					Selections 3, 4: If P112=1, PID controller output		
			NOTE		sets the speed, (range -max freq to +max freq)		
		i	To activate PID mode, one of t Auto Reference that matches the reference uses the same analog Example: The desired PID setp (Auto Reference: Keypad): TB-13x = closed: PID mode	e desired signal as oint refer is active	inputs (P121P124) must be used to select the PID setpoint reference. If the selected PID setpoint the PID feedback (P201), an F - I - L fault will occur. ence is the keypad (\blacktriangle and \blacktriangledown). Set TB-13 x = 6 and the drive speed will be controlled by the		
P20 I	PID Feedback Source	0	0 4-20 mA (TB-25)		Must be set to match the PID feedback signal		
			1 0-10 VDC (TB-5)				
			2 Drive Load (P507)				
			3 Feedback from Network				
P202	PID Decimal Point	1	0 PID Display = XXXX		Applies to P204, P205, P214, P215, P231P233, P242, P522, P523		
			1 PID Display = XXX.X		P242, P322, P323		
			2 PID Display = XX.XX				
			3 PID Display = X.XXX				
	DID Unite		4 PID Display = .XXXX		Coloot the LINITC LED that will be illuminated upon		
PZU3 4	PID Units	0			Select the UNITS LED that will be illuminated when the drive is running in PID control mode		
					and drive is running in the control mode		
			2 AMPS				
0704	Feedback at	0.0	3 NONE	100.0	Cat to motely the range of the feedback sizes!		
P204	Minimum Signal	0.0			Set to match the range of the feedback signal being used		
P205	Feedback at Maximum Signal	100.0	-99.9	100.0	Example: Feedback signal is 0 - 300 PSI; P204 = 0.0, P205 = 300.0		

⁽²⁾ Parameter applicable to SMV models 15HP (11kW) and higher.



Code		Possible	Settings			
No.	Name	Default	Selection			IMPORTANT
P207	Proportional Gain	5.0	0.0	{%}	1000.0	Used to tune the PID loop:
P208	Integral Gain	0.0	0.0	{s}	20.0	Increase P207 until system becomes unstable, then decrease P207 by 10-15%
P209	Derivative Gain	0.0	0.0	[s }	20.0	Next, increase P208 until feedback matches setpoint If required, increase P209 to compensate for sudden changes in feedback
		i				sitive to noise on the feedback signal. Use with care. nally required in pump and fan applications
P2 10	PID Setpoint Ramp	20.0	0.0	{s}	100.0	time of setpoint change from P204 to P205 or vice versa. Used to smooth the transition from one PID setpoint to another, such as when using the Preset PID Setpoints (P231P233)
P2 14	Minimum Alarm	0.0	P204		P205	Use with P140, P142 = 1823
P2 15	Maximum Alarm	0.0	P204		P205	
P23 I	Preset PID Setpoint #1	0.0	P204		P205	TB-13A activated; P121 = 3 and P200 = 1 or 2
P232	Preset PID Setpoint #2	0.0	P204		P205	TB-13B activated; P122 = 3 and P200 = 1 or 2
P233	Preset PID Setpoint #3	0.0	P204		P205	TB-13C activated; P123 = 3 and P200 = 1 or 2
P234®	Preset PID Setpoint #4	0.0	P204		P205	TB-13D activated; P124 = 3 and P200 = 1 or 2
P240	Sleep Threshold	0.0	0.0	{Hz}	500.0	• If drive speed < P240 for longer than P241,
P24 I	Sleep Delay	30.0	0.0	{s}	300.0	output frequency = 0.0 Hz; drive display = 5LP • P240 = 0.0: Sleep mode is disabled.
P242	Sleep Bandwidth	0.0	0.0 Where: B _{max} = I(P	205 - P204)	B _{max}	P200 = 02: Drive will start again when speed command is above P240 P242 > 0.0: Drive will restart when the PID feedback differs from the setpoint by more than the value of P242 or when the PID loop requires a speed above P240.
P243	Feedback Sleep Entry Threshold	0.0	P204		P205	Active only when P244 = 1 or 2
P244	Sleep Entry Mode	0	0 Enter SLEEP 1 Enter SLEEP 2 Enter SLEEP	if Feedback	>P243	For time longer than P241 For time longer than P241 or same as Sel 0 For time longer than P241 or same as Sel 0
P245	Sleep Entry Stop Type	0	0 Coast to Stop 1 Ramp to Stop 2 Stop with P111 settings			
P246	Feedback Recovery from Sleep Threshold	0.0	P204		P205	Active only when P247 = 1 or 2
P247	Sleep Recovery Mode	0	Recovery if S or if PID feedb by more than	ack differs f		
			1 Recovery onl	•		

⁽²⁾ Parameter applicable to SMV models 15HP (11kW) and higher.



Code	Code		Settings			INADODTANT	
No.	Name	Default	Selection			IMPORTANT	
P250	Auto Rinse in Sleep Mode	0	0 Disabled 1 Enabled			Activated in sleep mode only. Sleep Recovery cancels Auto Rinse	
P25 I	Time Delay between Auto Rinses	30.0	0.0	{min}	6553.5	Time delay reset by re/entering sleep mode	
P252	Auto Rinse Speed	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign = reverse direction	
P253	Auto Rinse Time	0.0	0.0	{sec}	6553.5	Does not include time to decel back to speed	
			PumpRinse P252=Hz spe	bled) ninutes be eed of Pump	etween each Rinse inse duration	Pump Rinse Speed P252 P104/ P125 P105/ P126 between each Pump Rinse Time Pump Rinse Time P1251 Time	
P280	Current Level: Flying Restart Type 2	70.0	0.0 {%} P171			Maximum current during Type 2 flying restart operation	
P28 I	Decel Time: Flying Restart Type 2	3.0	0.0	{sec}	3600.0	Deceleration rate used during Type 2 flying restart operation	

4.5.5 Vector Parameters

Code		Possible	Settings	IMPORTANT			
No.	Name	Default	Selection	IIVIPUNTANT			
P300 (1)	Drive Mode	0	0 Constant V/Hz	Constant torque V/Hz control for general applications			
			1 Variable V/Hz	Variable torque V/Hz control for centrifugal pump and fan applications			
			2 Enhanced Constant V/Hz	For single or multiple motor applications that require			
			3 Enhanced Variable V/Hz	better performance than settings 0 or 1, but cannot use Vector mode, due to: • Missing required motor data • Vector mode causing unstable motor operation			
			4 Vector Speed	For single-motor applications requiring higher starting torque and speed regulation			
			5 Vector Torque	For single-motor applications requiring torque control independent of speed			
		i	NOTE To configure the drive for either Vector mode or Enhanced V/Hz mode: P300 = 4, 5: Set P302P306 according to motor nameplate Set P399 = 1 or 2 (if option 1 failed or in case of non-standard motor) Make sure motor is cold (20° - 25° C) and apply a Start command Display will indicate <i>ERL</i> for about 40 seconds Once the calibration is complete, the display will indicate <i>SEoP</i> ; apply another command to actually start the motor If an attempt is made to start the drive in Vector or Enhanced V/Hz mode be performing the Motor Calibration, the drive will display <i>F_n ld</i> and will not opera P300 = 2, 3: Same as above but only need to set P302P304				
P302 (1)	Motor Rated Voltage		0 {V} 600	Default setting = drive rating			
P303 ⁽¹⁾	Motor Rated Current		0.1 {A} 500.0	Set to motor nameplate data			

(1) Any changes to this parameter will not take effect until the drive is stopped.



Code		Possible	Settings			IMPORTANT	
No.	Name	Default	Selection			IMPURTANT	
P304 (1)	Motor Rated Frequency	60	0			0.44.	
P305 (1)	Motor Rated Speed	1750	300				
P306 (1)	Motor Cosine Phi	0.80	0.40		0.99		
		i	cos phi = r	notor Watts / (m	otor efficien	own, use one of the following formulas: ncy X P302 X P303 X 1.732) ent / motor current)]	
P3 10 ⁽¹⁾	Motor Stator		0.00	{Ω}	64.00	P310, 311 default setting depends on drive rating	
	Resistance			. ,		Will be automatically programmed by P399	
P3 11 ⁽¹⁾	Motor Stator Inductance		0.0	{mH}	2000	Changing these settings can adversely affect performance. Contact factory technical support prior to changing	
P3 15	Dead Time Compensation Factor	0.0	-50.0	{%}	+50.0	 Adjust dead time correction from internal default Takes effect when P399 = 3. 	
P330	Torque Limit	100	0	{%}	400	When P300 = 5, sets the maximum output torque.	
P33 I	Preset Torque Setpoint #1	100	0	{%}	400	TB-13A activated; P121 = 3 and P300 = 5	
P332	Preset Torque Setpoint #2	100	0	{%}	400	TB-13B activated; P122 = 3 and P300 = 5	
P333	Preset Torque Setpoint #3	100	0	{%}	400	TB-13C activated; P123 = 3 and P300 = 5	
P334 ⁽²⁾	Preset Torque Setpoint #4	100	0	{%}	400	TB-13D activated; P124 = 3 and P300 = 5	
P340 (1)	Current Loop P Gain	0.25	0.00		16.0	Changing these settings can adversely affect performance. Contact factory technical support	
P34 1 (1)	Current Loop I Gain	65	12	{ms}	9990		
P342 (1)	Speed Loop Adjust	0.0	0.0	{%}	20.0	prior to changing.	
P343	Slip Compensation Response Filter	99	90	{ms}	9999	Low pass filter time constant for varying the slip compensation response to changes in the motor current.	
P399	Motor Auto- calibration	0	 Standa Advanc Bypass operati Calibra Standa 	tion Not Done rd Calibration Er sed Calibration E Calibration, ena on in vector mod tion rd Calibration Ca sed Calibration Ca	nabled able de w/o Auto omplete	If P300 = 4 or 5, motor calibration must be performed if P399 is not set to 3 (bypass calibration). If P300=2 or 3, motor calibration is recommended. Use option 2 if option 1 failed or in case of nonstandard motors An alternating ERL / Err will occur if: - attempt motor calibration with P300 = 0 or 1 motor calibration is attempted before programming motor data	
		i	- - -	Set P399 = 1 or Make sure mote Apply a Start co Display will indi	according 2 (if option or is cold (20 mmand cate CAL for ation is con to actually	to motor nameplate 1 failed or in case of non-standard motor) 0° - 25° C) r about 40 seconds nplete, the display will indicate Stop ; apply another start the motor	

- (1) Any changes to this parameter will not take effect until the drive is stopped.
- (2) Parameter applicable to SMV models 15HP (11kW) and higher.



4.5.6 Network Parameters

Code		Possible	Settings	IMPORTANT	
No.	Name	Default	Selection	IIWPUNTANT	
P400	Network Protocol		0 Not Active	This parameter setting is based upon the network	
			1 Remote Keypad	or I/O module that is installed.	
			2 Modbus RTU		
			3 CANopen		
			4 DeviceNet		
			5 Ethernet		
			6 Profibus		
			7 Lecom-B		
			8 I/O Module		
P40 I	Module Type Installed	0	No Module Installed	Module type format: 0xAABC; Drive Display:	
			1 Basic I/O (0x0100, 1.0.0)	AA.B.C	
			2 RS485/Rem. Keypad (0x0200, 2.0.0)	AA = Module Type	
			3 CANopen (0x0300, 3.0.0)	B = Major revision	
			11 PROFIBUS (0x1100, 11.0.0)	C = minor revision	
			12 Ethernet (0x1200, 12.0.0)		
P402	Module Status	0	0 Not Initialized		
			1 Initialization: Module to EPM		
			2 Initialization: EPM to Module		
			3 Online		
			4 Failed Initialization Error		
			5 Time-out Error		
			6 Initialization Failed	Module type mismatch P401	
			7 Initialization Error	Protocol selection mismatch P400	
P403	Module Reset	0	0 No Action	Returns module parameters 401499 to the	
			Reset parameters to default values	default values shown in the manual	
P404	Module Timeout Action	3	0 No Fault	Action to be taken in the event of a Module/	
			1 STOP (see P111)	Drive Time-out.	
			2 Quick Stop	Time is fixed at 200ms	
			3 Fault (F_ntF)	STOP is by the method selected in P111.	
P405	Current Network Fault		0 No Fault		
			1 F.nF1	NetIdle Mode	
			2 F.nF2	Loss of Ethernet I/O connection	
	3 F.nF3			Network Fault	
			4 F.nF4	Explicit Message Timeout	
			5 F.nF5	Overall Network Timeout	
			6 F.nF6	Overall Explicit Timeout	
		7 F.nF7		Overall I/O Message Timeout	
P406	Proprietary	<u> </u>		Manufacturer specific	
Р407	0400	Module C	pecific Parameters	Refer to the Communications Reference Guide	
ו נודים	רושם	iviouule 5	pecinic raidifieters	specific to the network or I/O module installed.	

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4.5.7 Diagnostic Parameters

Code		- · · ·			
No.	Name	Display F	Range (READ	UNLY)	IMPORTANT
P500	Fault History				Displays the last 8 faults Format: n.xxx where: n = 18, 1 is the newest fault; xxx = fault message (w/o the F.) Refer to section 5.3
P50 I	Software Version				Format: x.yz
P502	Drive ID				A flashing display indicates that the Drive ID stored in the EPM does not match the drive model it is plugged into.
P503	Internal Code				Alternating Display: xxx-; -yy
P505	DC Bus Voltage	0	{VDC}	1500	
P506	Motor Voltage	0	{VAC}	1000	
P507	Load	0	{%}	255	Motor load as % of drive's output current rating. Refer to section 2.3.
P508	Motor Current	0.0	{A}	1000	Actual motor current
P509	Torque	0	{%}	500	Torque as % of motor rated torque (vector mode only)
PS 10	Output Power kW	0.00	{kW}	650.0	
P5 1 1	Total kWh	0.0	{kWh}	9999999	Alternating display: xxx-; yyyy when value exceeds 9999
PS 12	Heatsink Temp	0	{°C}	150	Heatsink temperature
P520	0-10 VDC Input	0.0	{VDC}	10.0	Actual value of signal at TB-5 (See P162)
P52 I	4-20 mA Input	0.0	{mA}	20.0	Actual value of signal at TB-25 (See P162)
P522	TB-5 Feedback	P204		P205	TB-5 signal value scaled to PID feedback units (See P162)
P523	TB-25 Feedback	P204		P205	TB-25 signal value scaled to PID feedback units (See P162)
P524	Network Feedback	P204		P205	Network signal value scaled to PID feedback units
P525	Analog Output	0	{VDC}	10.0	Refer to P150P155
P527	Actual Output Frequency	0	{Hz}	500.0	
P528	Network Speed Command	0	{Hz}	500.0	Command speed if (Auto: Network) is selected as the speed source
P530	Terminal and Protection Status				Indicates terminal status using segments of the LED display. (Refer to section 4.5.7.1)
P53 I	Keypad Status				Indicates keypad button status using segments of the LED display. (Refer to section 4.5.7.2)
P540	Total Run Time	0	{h}	9999999	Alternating display: xxx-; yyyy when value exceeds 9999
P54 I	Total Power On Time	0	{h}	9999999	
P550	Fault History	1		8	Displays the last 8 faults Format: n.xxx where: n = 18, 1 is the newest fault; xxx = fault message (w/o the F.) Refer to section 5.3
P55 I	Fault History Time	0	{h}	999999	Display: "n.hh-" "hhhh" "mm.ss" = fault #, hours, seconds The "hhhh" screen is displayed after hours exceed 999.
P552	Fault History Counter	0		255	Number of sequential occurrences of a fault. For example: 3 external faults occur over a period of time with no other errors occurring. Then P552 will indicate 3, P550 will indicate the error EF and P551 will indicate the time of the first fault occurrence.



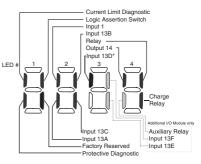
Code	Code		Diamian Damas (DEAD ONLY)		IMPORTANT		
No.	Name	Display Range (READ ONLY)			IMPUNIANI		
P560	Sequencer: Currently Active Segment	0	17				
P56 I	Sequencer: Time since Start of Active Segment	0.0	{P708} 6553 {P708} 6553		Unit depends on P708 (0.1sec, sec or minutes)		
P562	Sequencer: Time Remaining in Active Segment	0.0	{P708} 6553 {P708} 6553		Unit depends on P708 (0.1sec, sec or minutes)		
P563	Sequencer: Number of cycles since start	0	6553	5			
P564	Sequencer: Number of cycles remaining	0	6553	5			
		i	NOTE: Parameters P560-P5	64 are	visible only when P700 > 0 (i.e. the sequencer is enabled)		

4.5.7.1 Terminal & Protection Status Display

Parameter P530 allows monitoring of the control terminal points and common drive conditions:

An illuminated LED segment indicates:

- the protective circuit is active (LED 1)
- the Logic Assertion Switch is set to High (+)
- · input terminal is asserted (LED 2)
- output terminal is energized (LED 4)
- the Charge Relay is not a terminal, this segment will be illuminated when the Charge Relay is energized (LED 4).



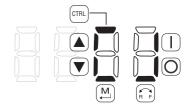
* Input 13D available on 15-60HP (11-45kW) models only

4.5.7.2 Keypad Status Display

Parameter P531 allows monitoring of the keypad pushbuttons:

An illuminated LED segment indicates when the button is depressed.

LED 1 and LED 2 are used to indicate pushbutton presses on a remote keypad that is attached to the drive. LED 3 and LED 4 indicate button presses on the local drive keypad.



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4.5.8 Onboard Communications Parameters 15-60HP (11-45kW)

The P6xx Onboard Communication parameters are applicable to the 15HP (11kW) and higher models only.

Code		Possible	Settings	IMPORTANT	
No. Name		Default	Selection	IWPUKTANI	
P600	Network Enable	0	0 Disabled	This parameter enables the onboard network	
			1 Remote Keypad	communications.	
			2 Modbus		
			7 Lecom		
		•	NOTE: Onboard Communications will be		
		i	disabled if:		
			- P600 = 0, or	If the onboard communications are disabled the user will not have access to any of the other	
			- P600 = 1 and P400 = 1, or	P6xx parameters.	
			- P600 = 2 and P400 = 2, 3, 4, 5, 6 or 7 - P600 = 7 and P400 = 2, 3, 4, 5, 6 or 7		
חר יח	Network Address	1	1 - 247	Modbus	
P6 10	Network Address	1	1 - 99	Lecom	
25.11	Network Baud Rate	2	0 2400 bps 2 9600 bps	Modbus	
P6 11	Network baud hate			Iwoubus	
		0	1 4800 bps 3 19200 bps 0 9600 bps	Locam	
		U		Lecom	
			1 4800 bps		
			2 2400 bps		
			3 1200 bps		
	Noticed Data Format	0	4 19200 bps	Madhua Only	
P6 12	Network Data Format	U	0 8, N, 2	Modbus Only	
			1 8, N, 1		
			2 8, E, 1		
	Note and October	_	3 8, 0, 1	Lancard Only	
P620	Network Control Level	0	0 Monitor Only	Lecom Only	
	Level		1 Parameter Programming		
			2 Programming and Setpoint Control		
		_	3 Full Control		
P624	Network Powerup Start Status	0	0 Quick Stop	Lecom Only	
		400	1 Controller Inhibit	NA - dloo-	
P625	Network Timeout	10.0	0.0 - 300.0 seconds	Modbus	
		50	0 - 65000 milliseconds	Lecom	
P626	Network Timeout Action	4	0 No action	Modbus	
	Action		1 Stop (P111)		
			2 Quick Stop		
			3 Controller Inhibit		
			4 Trip Fault, F.nF1	 -	
		0	0 No action	Lecom	
			1 Controller Inhibit		
			2 Quick Stop		
			3 Trip Fault, F.nF1		
P627	Network Messages		Read-Only: 0 - 9999	Valid network messages received	
	Received	i	NOTE: When the number of messages of	exceeds 9999, the counter resets and resumes	



4.5.9 Sequencer Parameters

The P700 Sequencer parameters are listed herein. Refer to section 4.5.7 for P56x Sequencer Diagnostic Parameters. The sequencer function consists of 16 step segments, each individual step segment can have its own ramp time, time spent in individual segment and output frequency entered. The sequencer has 3 different modes to control how the drive moves through each individual step segment: Timer Transition, Step Sequence or Timer and Step Sequence.

P700= 1 (Timer Transition)

Starting at the segment number entered in the "Start Segment" parameter, the drive will automatically move through each of the segments. The time spent in each segment is determined by the values set in the individual "Time in Current Step" parameters.

P700= 2 (Step Sequence)

Starting at the segment number entered in the "Start Segment" parameter the sequencer will only move to the next segment when a rising edge is applied to the highest priority digital input which is programmed to "Step Sequence" selection "25".

P700= 3 (Timer Transition or Step Sequence)

Starting at the segment number entered in the "Start Segment" parameter, the drive will automatically move through each of the segments. The time spent in each segment is determined by the values set in the individual "Time in Current Step" parameters, however if a rising edge is applied to the highest priority digital input which is programmed to "Step Sequence" selection "25" it will force the sequencer to step into the next segment.

NOTE: A value of "0" in the "Time in current step" parameter (ex: P712), will result in the segment being skipped.

Code	Code		Settings	IMPORTANT
No.	Name	Default	Selection	IMPORTANT
P700	Sequencer Mode	0	0 Disabled	If P700 = 0 and no reference (P121, P101)
			1 Enabled: transition on timer only	points to any of the sequence segments, then P701-P799 will not be displayed on the
			2 Enabled: transition on rising edge (P121, 122, 123 = 25 step sequence)	local keypad.
			3 Enabled: transition on timer or rising edge	
P70 I	Sequencer: TB13A Trigger Segment	1	1 - 16	Asserting TB13A with selection #24 (Start Sequence), starts the sequence operation from
			TB13A = lowest priority	the segment specified in this parameter.
P702	Sequencer: TB13B Trigger Segment	1	1 - 16	Asserting TB13B with selection #24 (Start Sequence), starts the sequence operation from
	migger Segment		TB13B: higher priority than TB13A	the segment specified in this parameter.
P703	Sequencer: TB13C	1	1 - 16	Asserting TB13C with selection #24 (Start
	Trigger Segment		TB13C: higher priority thanTB13B, A	Sequence), starts the sequence operation from the segment specified in this parameter.
P704(2)	Sequencer: TB13D	1	1 - 16	Asserting TB13D with selection #24 (Start
	Trigger Segment		1 12	Sequence), starts the sequence operation from
			TB13D: higher priority than TB13C, B, A	the segment specified in this parameter.
P706	Sequencer: Action	0	0 Restart at beginning of sequence	Pointed by TB13x
	after Stop/Start transition or Fault		1 Restart at beginning of current seg	
	Restart		2 Start at beginning of prior segment	
			3 Start at beginning of next segment	
РТОТ	Sequencer: Number of cycles	1	1 65535	1 = single scan; 65535 = continuous loop

⁽²⁾ Parameter applicable to SMV models 15HP (11kW) and higher.



Code	Code		e Settings			
No.	Name	Default	Selection			IMPORTANT
P708	Sequencer: Time	0	0 0.1	{sec}	6553.5	Setup units/scaling for all sequencer time
	units/scaling		1 1	{sec}	65535	related parameters
			2 1	{min}	65535	
		i	P752, P	nt Times in cu 757, P762, P	rrent step: P71	2, P717, P722, P727, P732, P737, P742, P747, P782, P787, P792
	Segment #1					
P7 10	Segment #1 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
P711	Segment #1 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
P7 12	Segment #1 Time in current step	0.0	0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
P7 13	Segment #1 Digital Output State	0	Value set in P713 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the I optional Digital I/O r	Relay Output (TB-	0 1 0 1 0 0 1 1 1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
P7 14	Segment #1 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10
	Segment #2					
P7 15	Segment #2 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
P7 16	Segment #2 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
Р7 П	Segment #2 Time in current step	0.0	0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
P7 18	Segment #2 Digital Output State	0	Value set in P718 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the I optional Digital I/O r	Relay Output (TB-	0 1 0 1 0 0 1 1 1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
P7 19	Segment #2 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10

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Code		Possible	Settings			
No.	Name	Default	Selection			IMPORTANT
	Segment #3					
P720	Segment #3 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
P72 I	Segment #3 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
P722	Segment #3 Time in current step	0.0	0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
P723	Segment #3 Digital Output State	0	Value set in P723 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the I optional Digital I/O r	Relay Output (TB-	0 1 0 1 0 0 1 1 1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
P724	Segment #3 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10
	Segment #4					
P725	Segment #4 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
P726	Segment #4 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
PTZT	Segment #4 Time in current step	0.0	0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
P728	Segment #4 Digital Output State	0	Value set in P728 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the I optional Digital I/O r	0 1 0 1 0 0 1 1 2) 0 0 0 0 Relay Output (TB-	1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
P729	Segment #4 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10
	Segment #5					
P730	Segment #5 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
РТЭ І	Segment #5 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
P732	Segment #5 Time in current step	0.0 0	0.0 0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
P733	Segment #5 Digital Output State	0	Value set in P733 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the I optional Digital I/O r	0 1 0 1 0 0 1 1 2) 0 0 0 0 Relay Output (TB-	0 0 1 1 1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
PT34	Segment #5 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10



Code		Possible	Settings			
No.	Name	Default	Selection			IMPORTANT
	Segment #6					
P735	Segment #6 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
P736	Segment #6 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
РТЭТ	Segment #6 Time in current step	0.0	0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
P738	Segment #6 Digital Output State	0	Value set in P738 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the I optional Digital I/O r	0 1 0 1 0 0 1 1 2) 0 0 0 0 Relay Output (TB-	0 0 1 1 1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
P739	Segment #6 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10
	Segment #7					
P740	Segment #7 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
P74 I	Segment #7 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
P742	Segment #7 Time in current step	0.0	0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
РТЧЭ	Segment #7 Digital Output State	0	Value set in P743 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the I optional Digital I/O r	0 1 0 1 0 0 1 1 2) 0 0 0 0 Relay Output (TB-	0 0 1 1 1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
РТЧЧ	Segment #7 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10
	Segment #8					
P745	Segment #8 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
P746	Segment #8 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
РТЧТ	Segment #8 Time in current step	0.0 0	0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
РТЧВ	Segment #8 Digital Output State	0	Value set in P748 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the I optional Digital I/O r	0 1 0 1 0 0 1 1 2) 0 0 0 0 Relay Output (TB-	0 0 1 1 1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
P749	Segment #8 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10



Code	Code Possible Settings					
No.	Name	Default	Selection			IMPORTANT
	Segment #9					
P750	Segment #9 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
P75 I	Segment #9 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
P752	Segment #9 Time in current step	0.0	0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
P753	Segment #9 Digital Output State	0	Value set in P753 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the I optional Digital I/O r	Relay Output (TB-	0 1 0 1 0 0 1 1 1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
P754	Segment #9 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10
	Segment #10					
P755	Segment #10 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
P756	Segment #10 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
PTST	Segment #10 Time in current step	0.0	0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
P758	Segment #10 Digital Output State	0	Value set in P758 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the I optional Digital I/O r	0 1 0 1 0 0 1 1 2) 0 0 0 0 Relay Output (TB-	1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
P759	Segment #10 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10
	Segment #11					
P760	Segment #11 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
P76 I	Segment #11 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
P762	Segment #11 Time in current step	0.0 0	0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
P763	Segment #11 Digital Output State	0	Value set in P763 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the I optional Digital I/O r	0 1 0 1 0 0 1 1 2) 0 0 0 0 Relay Output (TB-	0 0 1 1 1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
P764	Segment #11 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10



Code		Possible	Settings			
No.	Name	Default	Selection			IMPORTANT
	Segment #12					
P765	Segment #12 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
P766	Segment #12 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
РТБТ	Segment #12 Time in current step	0.0	0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
P768	Segment #12 Digital Output State	0	Value set in P768 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the I optional Digital I/O r	0 1 0 1 0 0 1 1 2) 0 0 0 0 Relay Output (TB-	0 0 1 1 1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
P769	Segment #12 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10
	Segment #13					
P770	Segment #13 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
ו ררק	Segment #13 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
P772	Segment #13 Time in current step	0.0	0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
РТТЭ	Segment #13 Digital Output State	0	Value set in P773 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the I optional Digital I/O r	0 1 0 1 0 0 1 1 2) 0 0 0 0 Relay Output (TB-	0 0 1 1 1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
РТТЧ	Segment #13 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10
	Segment #14					
P775	Segment #14 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
Р776	Segment #14 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
РТТТ	Segment #14 Time in current step	0.0 0	0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
РТТВ	Segment #14 Digital Output State	0	Value set in P778 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the I optional Digital I/O r	0 1 0 1 0 0 1 1 2) 0 0 0 0 Relay Output (TB-	0 0 1 1 1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: 0N (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
פררק	Segment #14 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10



Code	Code		Settings			IMPORTANT
No.	Name	Default	Selection			IMPORTANT
	Segment #15					
P780	Segment #15 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
P78 I	Segment #15 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
P782	Segment #15 Time in current step	0.0	0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
P183	Segment #15 Digital Output State	0	Value set in P783 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2) NOTE: P441 is the optional Digital I/O r	Relay Output (TB-	0 1 0 1 0 0 1 1 1 1 1 1 1	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
P784	Segment #15 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10
	Segment #16	,				
P785	Segment #16 Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
P786	Segment #16 Accel/Decel Time	20.0	0.0	{sec}	3600.0	
PTBT	Segment #16 Time in current step	0.0 0	0.0 0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708 Skip segment if time = 0
P788	Segment #16 Digital Output State	0	Value set in P788 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2) NOTE: P441 is the optional Digital I/O r	0 1 0 1 0 0 1 1 2) 0 0 0 0 Relay Output (TB-	0 0 1 1 1 1 1 1 19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27
P789	Segment #16 TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10
	End Segment					
P790	End Segment: Frequency Setpoint	0.0	-500.0	{Hz}	500.0	If P112 = 1, negative sign forces reverse direction
P79 I	End Segment: Accel/Decel Time	5.0	0.0	{sec}	3600.0	
P792	End Segment: Delay before P793, 794 & 795 activation		0.0	{P708} {P708}	6553.5 65535	Scaling/units depend on P708
РТ93	End Segment: Digital Output State		Value set in P793 Relay (Bit 0) TB14 (Bit 1) I/O option Relay (Bit 2 NOTE: P441 is the optional Digital I/O r	Relay Output (TB-	0 1 0 1 0 0 1 1 1 1 1 1 1 -19, 20, 21) of the	bit = 0: OFF (De-energized) bit = 1: ON (Energized) The corresponding digital output/relay must be set to accept data from the sequencer: P140, P142, P441 = 27



Code	Code		Settings			IMPORTANT
No.	Name	Default	Selection			IMPORTANT
P794	End Segment: TB30 Analog Output Value	0.00	0.00	{VDC}	10.00	TB30 configuration parameter must be set to accept this value: P150 = 10
P795	End Segment:	0	0 Keep Runr	ning		Recovery: Toggling the START SEQUENCE will
	Drive Action		1 Stop (base	100 (Dased on P111)	start the cycle from 'end segment Stop' or 'end segment DC Brake'.	
			2 Coast to Stop			Joginent Do Brake .
			3 Quick Stop	(per P127)		
			4 Coast with	DC Brake		
			5 Ramp with	n DC Brake		
		\triangle	in the interim	where TB13X		e input will also restart the sequencer cycle but e will ramp to the standard or specified alternate uration.



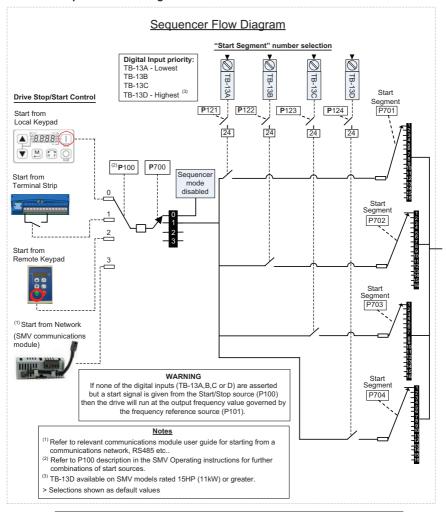
WARNING

If the input defined to "Start Sequence" is opened during a sequence, the drive will exit sequencer mode and will run at the specified standard or alternate speed source (dependent on drive configuration).

For further assistance, please visit our SMV Support Portal: https://lenze.yonyx.com/y/portal/



4.5.9.1 Sequencer Flow Diagram Left



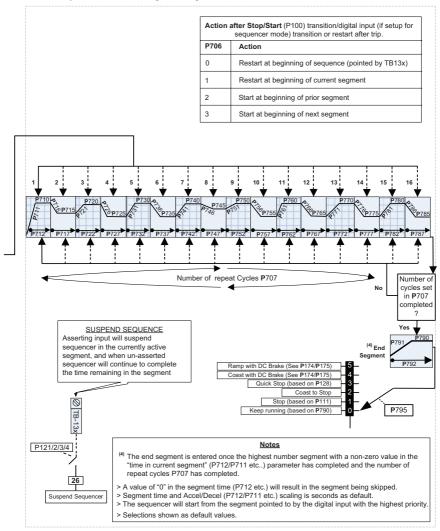


WARNING

If the input defined to "Start Sequence" is opened during a sequence, the drive will exit sequencer mode and will run at the specified standard or alternate speed source (dependent on drive configuration).

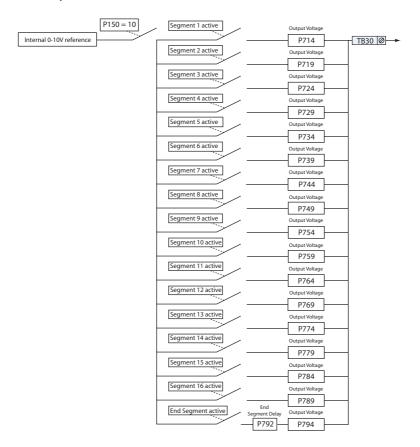


4.5.9.2 Sequencer Flow Diagram Right





4.5.9.3 Sequencer Status





NOTE

On the "End Segment", the output voltage is not present until after the end segment delay P792 has expired. On the other segments the output voltage is present on entry to the segment. The same is true for the digital outputs.

(1) The drive can only be restarted if the error message has been reset.



5 Troubleshooting and Diagnostics

5.1 Status/Warning Messages

	Status / Warning	Cause	Remedy
br	DC-injection brake active	DC-injection brake activated activation of digital input (P121P124 = 18) automatically (P110 = 2, 46) automatically (P111 = 1, 3)	Deactivate DC-injection brake deactivate digital input automatically after P175 time has expired
ЬF	Drive ID warning	The Drive ID (P502) stored on the EPM does not match the drive model.	Verify motor data (P302P306) and perform Auto Calibration. Set drive mode (P300) to 0 or 1 Reset the drive (P199 to 3 or 4) and reprogram.
CAL	Motor Auto-calibration active	Refer to P300, P399	Motor Auto-calibration is being performed
cE	An EPM that contains valid data from a previous software version has been installed	An attempt was made to change parameter settings	Parameter settings can only be changed after the EPM data is converted to the current version (P199 = 5)
[L	Current Limit (P171) reached	Motor overload	 Increase P171 Verify drive/motor are proper size for application
dEC	Decel Override	The drive has stopped decelerating to avoid tripping into HF fault, due to excessive motor regen (2 sec max).	If drive trips into <i>HF</i> fault: Increase P105, P126 Install Dynamic Braking option
Err	Error	Invalid data was entered, or an invalid command was attempted	
FEL	Fast Current Limit	Overload	Verify drive/motor are proper size for application
F5Ł	Flying Restart Attempt after Fault	P110 = 5,6	
GE	OEM Settings Operation warning	An attempt was made to change parameter settings while the drive is operating in OEM Settings mode.	In OEM Settings mode (P199 = 1), making changes to parameters is not permitted.
GF	OEM Defaults data warning	An attempt was made to use (or reset to) the OEM default settings (P199 = 1 or 2) using an EPM without valid OEM data.	Install an EPM containing valid OEM Defaults data
LE	Fault Lockout	The drive attempted 5 restarts after a fault but all attempts were unsuccessful (P110 = 36)	
PdEC	PID Deceleration Status	PID setpoint has finished its ramp but the drive is still decelerating to a stop.	
Pld	PID Mode Active	Drive has been put into PID Mode.	Refer to P200
SLP	Sleep Mode is active	Refer to P240P242	
5P	Start Pending	The drive has tripped into a fault and will automatically restart (P110 = 36)	To disable Auto-Restart, set P110 = 02
SPd	PID Mode disabled.	Drive has been taken out of PID Mode. Refer to P200.	
StoP	Output frequency = 0 Hz (outputs U, V, W inhibited)	Stop has been commanded from the keypad, terminal strip, or network	Apply Start command (Start Control source depends on P100)

⁽¹⁾ The drive can only be restarted if the error message has been reset.



5.2 Drive Configuration Messages

When the Mode button is pressed and held, the drive's display will provide a 4-digit code that indicates how the drive is configured. If the drive is in a Stop state when this is done, the display will also indicate which control source commanded the drive to Stop (the two displays will alternate every second).

	Configuration Display									
Format = x.y.zz	x = Control Source:	y = Mode:	zz = Reference:							
	L = Local Keypad L = Terminal Strip r = Remote Keypad n = Network	5 = Speed mode P = PID mode L = Torque mode C = Sequencer mode	 CP = Keypad							
	L_P_EU = Terminal Strip Star L_L_IZ = Terminal Strip Star n_L_PZ = Network Start cont	control, Speed mode, Keypad speed of toontrol, PID mode, 0-10 VDC setpoir t control, Sequencer Operation (Speed rol, Vector Torque mode, Preset Torqurol, Speed mode, Speed reference fro	reference nt reference d mode), Segment #12 ne #2 reference							
	5	Stop Source Display								
Format = x_5LP	L_5EP = Stop command came from Local Keypad E_5EP = Stop command came from Terminal Strip r_5EP = Stop command came from Remote Keypad n_5EP = Stop command came from Network									

5.3 Fault Messages

The messages below show how they will appear on the display when the drive trips. When looking at the Fault History (P500), the \mathbf{F}_{-} will not appear in the fault message.

Fault		Cause	Remedy (1)
F_RF	High Temperature fault	Drive is too hot inside	Reduce drive load Improve cooling
F_AL	Assertion Level fault	Assertion Level switch is changed during operation P120 is changed during operation P100 or P121P124 are set to a value other than 0 and P120 does not match the Assertion Level Switch.	Make sure the Assertion Level switch and P120 are both set for the type of input devices being used, prior to setting P100 or P121P124. Refer to 3.2.3 and P120.
F_bF	Personality fault	Drive Hardware	Cycle Power
F_CF	Control fault	An EPM has been installed that is either blank or corrupted	Power down and install EPM with valid data Reset the drive back to defaults (P199 = 3, 4)
F_cF	Incompatible EPM fault	An EPM has been installed that contains data from an incompatible parameter version	and then re-program If problem persists, contact factory technical support
F_cFt	Forced Translation fault	An EPM from an old drive put in new drive causes drive to trip F_cFT fault.	Press [M] (mode button) twice to reset



	Fault	Cause	Remedy (1)		
F_dbF	Dynamic Braking fault	Dynamic braking resistors are overheating	 Increase active decel time (P105, P126, P127). Check mains voltage and P107 		
F_EF	External fault	 P121P124 = 21 and that digital input has been opened. P121P124 = 22 and that digital input has been closed. 	 Make sure digital input is set properly for NC or NO circuit 		
F_F I	EPM fault	EPM missing or defective	Power down and replace EPM		
F_F2 F_F 12	Internal faults		Contact factory technical support		
F_Fnr	Control Configuration Fault	The drive is setup for REMOTE KEYPAD control (P100=2 or 5) but is not setup to communicate with a remote keypad	Set P400 = 1, or P600 = 1		
		The drive is setup for NETWORK ONLY control (P100=3) but is not setup for network communications	Set P400 or P600 to a valid network communications protocol selection		
F_FoL	TB25 (4-20 mA signal) Threshold fault	4-20 mA signal (at TB-25) drops below the value set in P164.	Check signal/signal wireRefer to parameters P163 and P164.		
F_GF	OEM Defaults data fault	Drive is powered up with P199 =1 and OEM settings in the EPM are not valid.	Install an EPM containing valid OEM Defaults data or change P199 to 0.		
F_HF	High DC Bus Voltage fault	Mains voltage is too high	Check mains voltage and P107		
		Decel time is too short, or too much regen from motor	Increase active decel time (P105, P126, P127) or install Dynamic Braking option		
F_ IL	Digital Input Configuration fault (P121	More than one digital input set for the same function	Each setting can only be used once (except settings 0 and 3)		
	P124)	Only one digital input configured for MOP function (Up, Down)	One input must be set to MOP Up, another must be set to MOP Down		
		PID mode is entered with setpoint reference and feedback source set to the same analog signal	Change PID setpoint reference (P121P124) or feedback source (P201).		
		One of the digital inputs (P121P124) is set to 10 and another is set to 1114.			
		One of the digital inputs (P121P124) is set to 11 or 12 and another is set to 13 or 14.	Reconfigure digital inputs		
		PID enabled in Vector Torque mode (P200 = 1 or 2 and P300 = 5)	PID cannot be used in Vector Torque mode		
F_JF	Remote keypad fault	Remote keypad disconnected	Check remote keypad connections		
F_LF	Low DC Bus Voltage fault	Mains voltage too low	Check mains voltage		
F_n ld	No Motor ID fault	An attempt was made to start the drive in Vector or Enhanced V/Hz mode prior to performing the Motor Auto-calibration	Refer to parameters P300P399 for Drive Mode setup and calibration.		
F_nEF	Module communication fault	Communication failure between drive and Network Module.	Check module connections		
F_nF 1 F_nF9	Network Faults	Refer to the module documentation. for Causes and Remedies.			



	Fault	Cause	Remedy (1)	
F_OF	Output fault:	Output short circuit	Check motor/motor cable	
	Transistor fault	Acceleration time too short	Increase P104, P125	
		Severe motor overload, due to: Mechanical problem Drive/motor too small for application	Check machine / system Verify drive/motor are proper size for application	
		Boost values too high	Decrease P168, P169	
		Excessive capacitive charging current of the motor cable	Use shorter motor cables with lower charging current Use low capacitance motor cables Install reactor between motor and drive.	
		Failed output transistor	Contact factory technical support	
F_0F 1	Output fault: Ground fault	Grounded motor phase	Check motor and motor cable	
		Excessive capacitive charging current of the motor cable	Use shorter motor cables with lower charging current	
F_PF	Motor Overload fault	Excessive motor load for too long	Verify proper setting of P108 Verify drive and motor are proper size for application	
F_rF	Flying Restart fault	Controller was unable to synchronize with the motor during restart attempt; (P110 = 5 or 6)	Check motor / load	
F_SF	Single-Phase fault	A mains phase has been lost	Check mains voltage	
F_UF	Start fault	Start command was present when power was applied (P110 = 0 or 2).	Must wait at least 2 seconds after power-u to apply Start command Consider alternate starting method (P110).	
F_FAU	TB5 (0-10V signal) Threshold fault	0-10V signal (at TB5) drops below the value set in P158.	Check signal/signal wire Refer to parameters P157 and P158	

⁽¹⁾ The drive can only be restarted if the error message has been reset.

For further assistance, please visit our SMV Support Portal: https://lenze.yonyx.com/y/portal/

Appendix A

A.1 Permissible Cable Lengths



NOTE

This table is intended as a reference guideline only; application results may vary. The values in this table are based on testing with commonly available low-capacitance shielded cable and commonly available AC induction motors. Testing is conducted at worst case speeds and loads.

The table herein lists the permissible cable lengths for use with an SMV inverter with an internal EMC filter.

Maximum Permissible Cable Lengths (Meters) for SMV Model with Internal EMC Filters									
Mains	Model	4 kHz Carrier (P166 = 0)		6 kHz Carrier (P166 = 1)		8 kHz Carrier (P166 = 2)		10 kHz Carrier (P166 = 3)	
		Class A	Class B	Class A	Class B	Class A	Class B	Class A	Class B
	ESV251dd2SFd	38	12	35	10	33	5	30	N/A
Se	ESV371dd2SFd	38	12	35	10	33	5	30	N/A
-pha PE)	ESV751dd2SFd	38	12	35	10	33	5	30	N/A
240 V, 1-phase (2/PE)	ESV112dd2SFd	38	12	35	10	33	5	30	N/A
24	ESV152dd2SFd	38	12	35	10	33	5	30	N/A
	ESV222dd2SFd	38	12	35	10	33	5	30	N/A
	ESV371dd4TFd	30	4	25	2	20	N/A	10	N/A
	ESV751dd4TFd	30	4	25	2	20	N/A	10	N/A
9	ESV112dd4TFd	30	4	25	2	20	N/A	10	N/A
-phas	ESV152dd4TFd	30	4	25	2	20	N/A	10	N/A
400/480 V,3-phase (3/PE)	ESV222dd4TFd	30	4	25	2	20	N/A	10	N/A
00/48	ESV302dd4TFd	30	4	25	2	20	N/A	10	N/A
4	ESV402dd4TFd	54	5	48	3	42	2	N/A	N/A
	ESV552dd4TFd	54	5	48	3	42	2	N/A	N/A
	ESV752dd4TFd	54	5	48	3	42	2	N/A	N/A

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For further assistance, please visit our SMV Support Portal: https://lenze.yonyx.com/y/portal/

1.1 Quick Start Parameter settings

1.1.1 Basic Parameter settings

The SMVector drives can run a motor right out of the box using the onboard Keypad! Below are a few parameters that should be considered when trying to run using the onboard keypad.

Code	Code		Possible Settings		IMPORTANT		
No.	Name	Default	Selection		IMPORTANT		
P 100	Start Control	0					
	Source		0 Local keypad		stop button on front of drive ult no change necessary out of box)		
P 10 1	Standard	0					
	Reference Source		0 Keypad		d/torque reference from keypad buttons ult no change necessary out of box)		
P 102	Minimum Output Frequency	0	Set this to the minimum frequency you need for the application	1	P103		
P 103	Maximum Output Frequency	60	Set this to the maximum frequency you need for the application	Hz	P104 P105		
P 104	Acceleration Time	20s	Set the required acceleration time needed for the application		P102 P102		
P 105	Deceleration Time	20s	Set the required deceleration time needed for the application		t		
P 108	Motor Overload Protection	100%	Calculate P108 = (motor rated current/SMV output current rating x100 (found on pages 9-11)	contro matcl Going	parameter is used to protect your motor and ols. Full load amp rating of the motor should in the output amperage rating of the motor. It is pelow 30% is not recommended (i.e. 3amp and 10amp drive).		
P 165	Base Voltage	paramete graphic of is the AC base fre	tage and base frequency are the main ers for scaling the V/Hz curve (see on right). The base voltage (P165) voltage output voltage at the drive's quency (P167). For a typical setup	1	00%		
P 167	Base Frequency	whateve	5, this comes with default values for r voltage the drive's rated for to run a stor that provides full output voltage n the incoming line voltage minus ies.		P168 P167 F		

Code		le Possible Settings		IMPORTANT		
No.	Name	Default	Selection	IMPORTANT		
P 300	Operating Mode	0				
			0	Constant V/Hz Constant torque V/Hz, for general applications		
			1	Variable V/Hz Variable torque V/Hz, for centrifugal fan and pump applications		
			2	Enhanced Constant V/Hz - For single or multiple motor applications that require better performance than settings 0 or 1 but cannot use vector mode as no motor data is available or vector mode causing motor instability		
			3	Enhanced Variable V/Hz		
			4	Vector Speed Single motor applications requiring high starting torque and speed regulation		
			5	Vector Torque Single motor applications requiring torque control independent of speed		

Vector Speed and Torque Control set-up (P300 = 4 or 5)

In Volts per Hz mode the drive linearly increases output voltage as a direct function of the drive's output frequency by the slope of the line defined by P165 (base voltage) and P167 (base frequency). In vector mode the drive develops a mathematic model of the motor to determine the phase angle of the stator current components to more accurately regulate speed for dynamic applications and to provide a method for torque control.

NOTE: If P300 = 4 or 5, a motor auto-calibration must be carried out. Ensure motor nameplate data is programmed first (detailed below). Failure to do so will result in a F.n Id fault message.

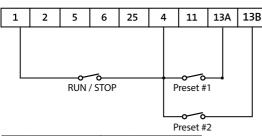
Code		Possible Settings		IMPORTANT
No.	Name	Default	Selection	IMPORTANT
P 302	Motor rated voltage			
P 303	Motor rated current			
P 304	Motor rated frequency			
P 305	Motor rated speed			
P 306	Motor Cosine Phi			

NOTE: Set P399 to 1 and provide a start command (see "start control source" above) to start the motor auto-calibration. The display will show "CAL" for up to 40 seconds and then "STOP" once completed.

2.1 Basic Control Wiring Examples

There are many ways to control the drive for starting and stopping, running the motor in forward and reverse and also speed control methods. Below are several common examples for control wiring schemes.

2.1.1 Using 2-Wire RUN / STOP with 2 Preset Speeds



Code		Possible Settings				
No.	Name	Default	Selec	ction		
P 13 1	Preset Speed #1	0.0	0.0	{Hz}	500	
P 132	Preset Speed #2	0.0	0.0	{Hz}	500	
P 134	Preset Speed #4	0.0	0.0	{Hz}	500	

Preset Speed	13A	13B
1	Х	_
2	-	Х
4	Y	Y

Multiple presets speeds can be programmed.

13C

TB4 to 13 A for preset 1, maintained contact TB4 to 13 B for preset 2, maintained contact

Set the following parameters:

P100=01 Terminal strip control.

P101 = 0X Standard speed source

P121 = 03 Auto ref, preset

P122 = 03 Auto ref, preset

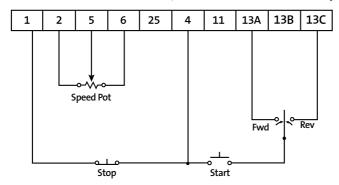
P131 = Preset speed #1

the drives.

P132 = Preset speed #2
In this example TB1 to TB4 runs/stops

*When 13 A and 13 B are open, P101 controls drive speed. See chart when using more than 2 preset speeds.

2.1.2 Basic 3-Wire Start, Forward and Reverse with Speed Pot Control



P100 = 01 Terminal strip control

P101 = 01 0-10Vdc Speed control

P112 = 01 Forward / Reverse

P121 = 11 Start forward

P123 = 12 Start reverse can also be selected desired

P160 = Speed at minimum signal

P161 = Speed at maximum signal

Speed at maximum signal sets the speed the drive will run the motor when it sees **10VDC** from the pot. Speed at minimum signal sets the speed the drive will run the motor when it sees **0VDC** from the pot.

3.1 PID Quick Start

3.1.1 Steps for Programming the Drive for PID

Please read the PID Parameter notes in the manual Section 4.5.4.

- 1. To activate PID mode, one of the TB-13x inputs (controlled with parameters 121 thru 124) must be used to select the "Auto reference" that will become your desired set point reference. For example to have TB13A select the keypad as the reference set P121 to 06. The setpoint reference can be anything from keypad, 0-10V, 4-20mA or a preset speed. However, it cannot be the same source as the feed-back itself.
- 2. Set P200 to 1 for normal acting or 2 for reverse acting.

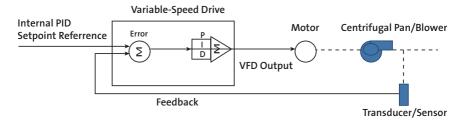
Normal-acting PID control will command a decrease in motor speed in response to an increasing process variable feedback. An example of normal PID mode is a direct acting system that maintains duct pressure. Duct pressure is the process variable that is monitored by the feedback device. As duct pressure rises, motor speed will decrease to maintain the pressure.

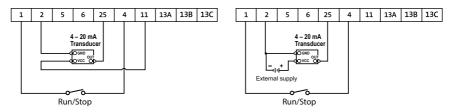
Reverse acting PID control will command an increase in motor speed in response to an increasing process variable feedback. An example of reverse PID mode is a reverse acting system that maintains water temperature in a cooling tank. Water temperature is the process variable that is monitored by the feedback device. As water temperature rises, motor speed needs to be increased to pump more cold water and thereby lowers the temperature in the tank.

- 3. Set P201 to 0 to select the 4-20 mA feed-back source or 1 to select 0-10vdc.
- Set P204 and P205 to transducer's minimum and maximum feedback values.
 Example: Transducer rating = 0-300PSI; P204 = 0.0, P205 = 300

3.1.2 Steps for Wiring the Drive for PID

Typical PID Flow Diagram





- 1. Connect your analog feedback signal (4-20 MA) between TB25 and TB2 on the drive. The SMV has a built-in 12v 50mA power supply that can be utilized to power the transducer. If the sensor requires higher voltage or current, an external supply must be used. A 0-10Vdc signal can also be used instead and would be wired between TB5 and TB2 on the drive.
- 2. Connect a jumper between TB13A and TB4.
- 3. Wire your Run/Stop contact between TB1 and TB4 as shown.

3.1.3 Steps for Commissioning the Drive for PID Loop

- 1. Adjust setpoint (for example with the keypad) to desired level.
- 2. Monitor the PID feedback (P522 if sensor is wired to TB5 and P523 if sensor is wired to TB25)
- 3. Tune using the following parameters: P207 (p-gain), P208 (I-gain) p209 (D-gain).
- 4. To tune a PID loop we recommend use of the Ziegler-Nichols method.

Start by first setting the Ki (integral) and Kd (derivative) gains to zero. The Kp (proportional) gain is then increased (from zero) until it reaches the point at which the output of the control loop oscillates with a constant amplitude. This point is the Ku (ultimate) gain. At this point the Tu (oscillation period) is used in conjunction with the Ku to calculate the appropriate gain settings:

$$u(t) = Kp \left(e(t) + \frac{1}{i} \int_0^t e(t)dt + K_d \frac{de(t)}{dt} \right)$$

Control Type	Kp	Ki	Kd
Р	0.500 * Ku	-	-
PI	0.454 * Ku	0.833 * Tu	-
PID	0.600 * Ku	0.500 * Tu	0.125 * Tu
Some Overshoot	0.333 * Ku	0.500 * Tu	0.333 * Tu
No Overshoot	0.200 * Ku	0.500 * Tu	0.333 * Tu

4.1 Notes / Warnings

4.1.1 Programming / Power Warnings

Programming Notes:

- When replacing a VFD, make sure to take the original EPM from drive and put in the replacement drive. Power
 must be removed from both to the original and new drive before swapping the EPM. If the original drive
 is older you may get an F_cFt fault. This is due to a miss-match in firmware between the drives. To resolve the
 issue perform the translate function by pushing the MODE button ←M three times.
- AF_AL fault indicates the assertion level switch on the control board does not match the setting P120 or a Digital input (P100, 121-124) is set to something other than 0.
- When using Jog, be aware the Jog function will override even the Stop input. To stop the drive while in Jog
 mode the Jog input must be deactivated or a digital input must be assigned to an external fault and activated.

Power Warnings / Tips:

- Long Term Storage (1 year or more) requires reforming the capacitors. To do this you must power the drive for 8 hours without a load / motor connected.
- If the KVA rating of the supply transformer is greater than 10X the KVA rating of the drive(s), we recommend an
 input line reactor with 2-3% impedance rating be connected on the drives input.
- When servicing, turn off power and wait at least 3 minutes before touching anything on the drive. This holds true for
 power cycling as well. The DC bus capacitors need to dissipate voltage to prevent shock and damage to the drive.
- When using a GFCI (Ground fault circuit interrupter) the following can cause tripping:
 - · Capacitive leakage currents between the cable shields during operation (especially with long cable runs)
 - Connecting several VFDs to the main power at the same time.
 - · RFI filters connected to the main power.
 - · Use of a residential 6mA GFCI is not recommended.
- We do not recommend contacts between the drive and motor. The drive has built in UL motor overload protection, so no other overload device is needed. Connecting/disconnecting the drive to/from load while running can result in damage to the inverter.
- Motor thermal overload protection contacts need to be connected to a digital input and this input must be assigned
 to an external fault for proper operation.

For further assistance, please visit our SMV Support Portal: https://lenze.yonyx.com/y/portal/





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